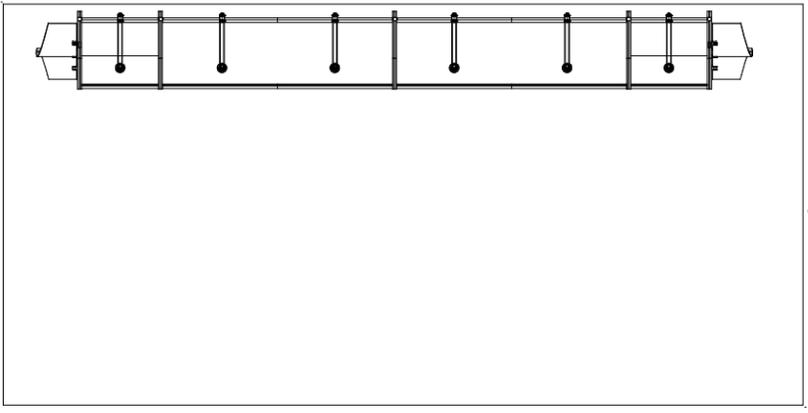


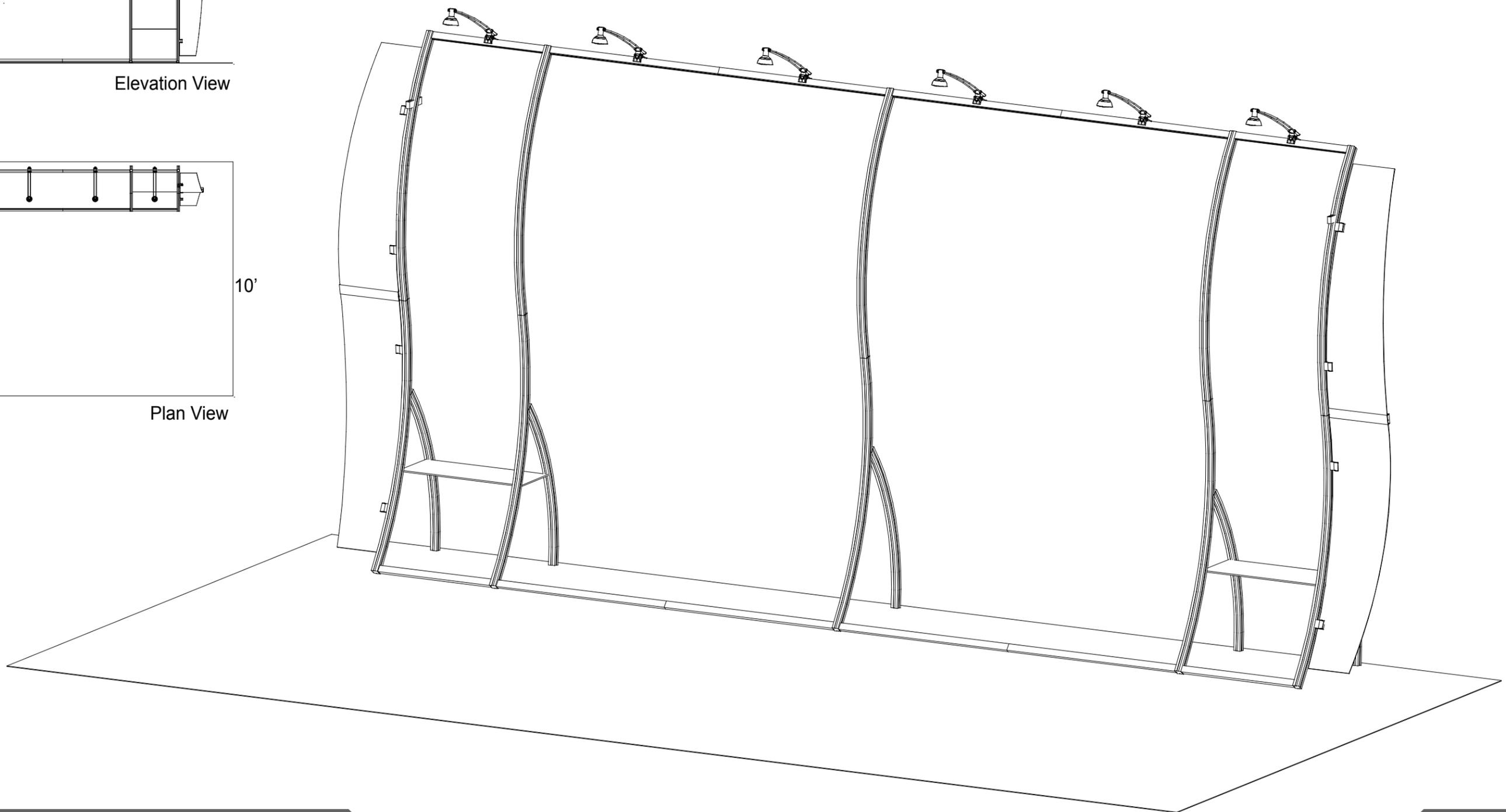
Elevation View



20'

Plan View

10'



General Setup Instructions

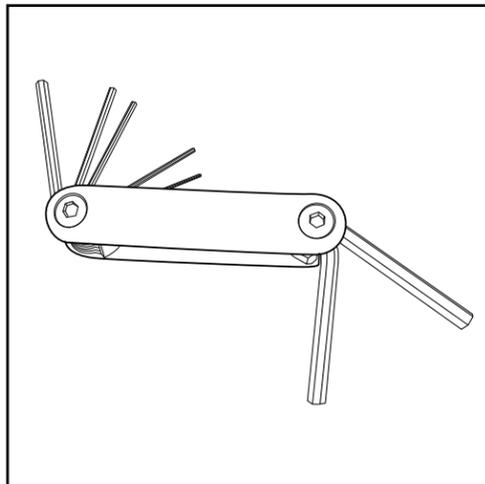
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

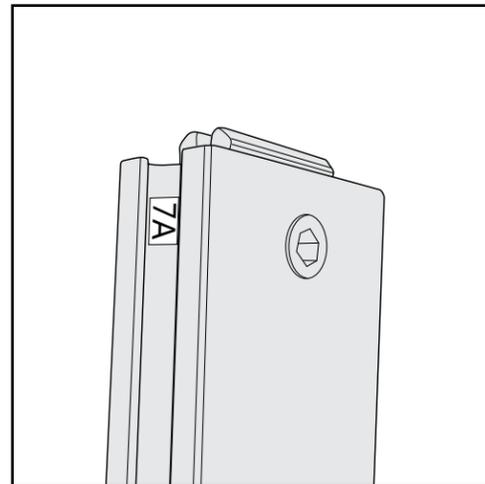
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

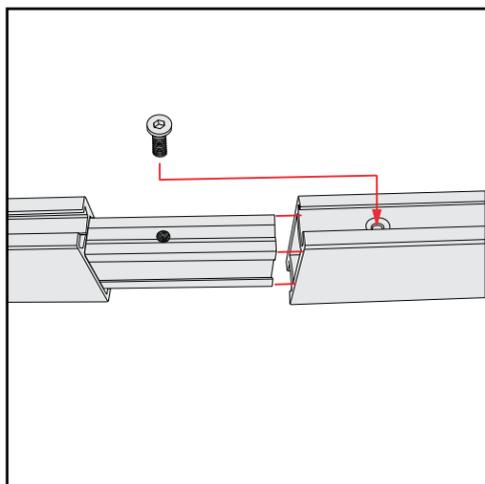
- For loss prevention, tighten all setscrews and locks during disassembly



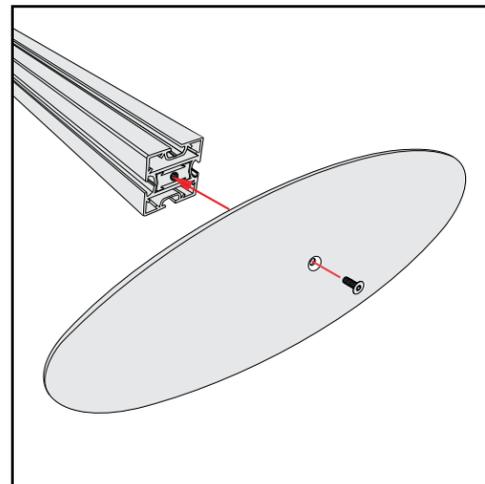
Hex Tool - Essential for Assembly



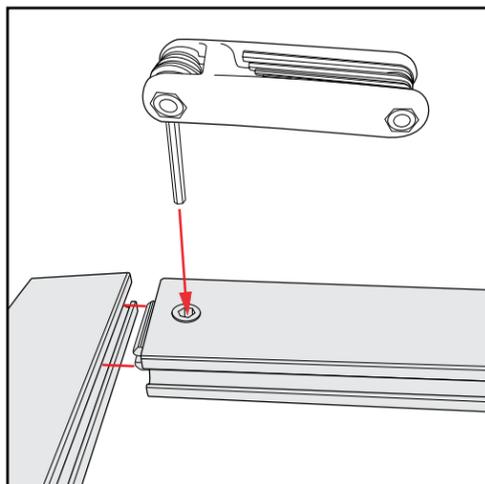
Part Identification - Numbering



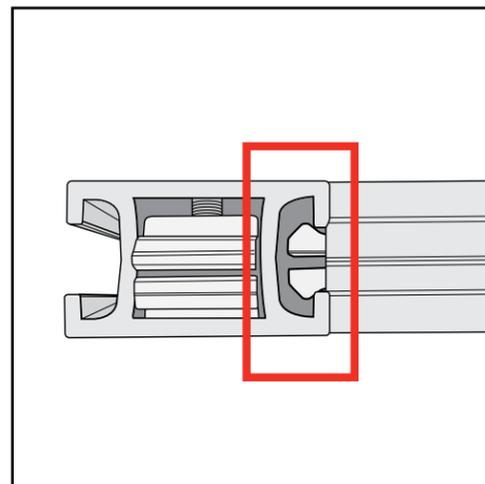
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



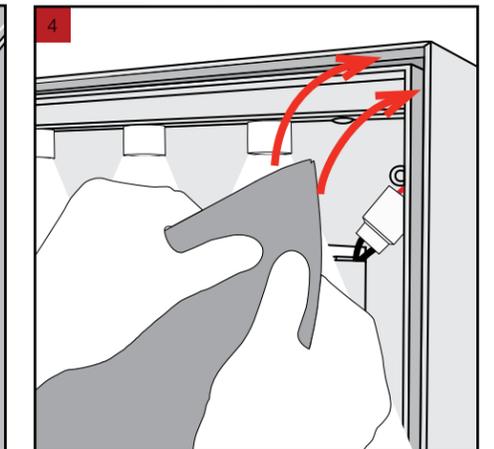
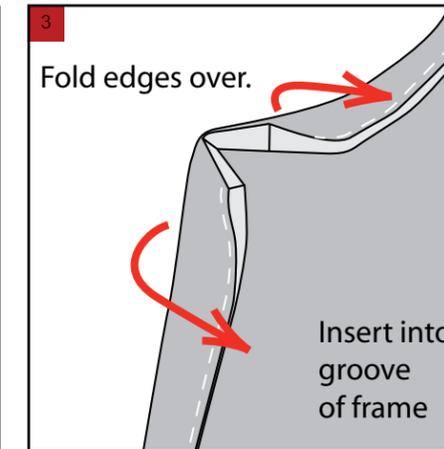
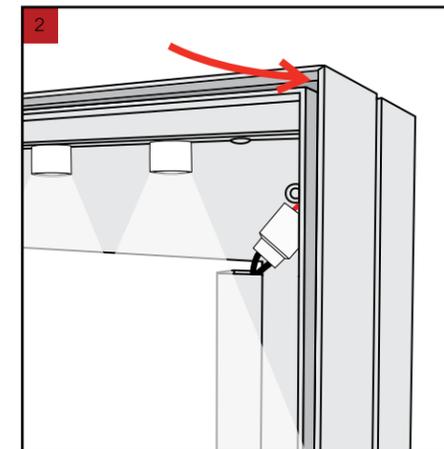
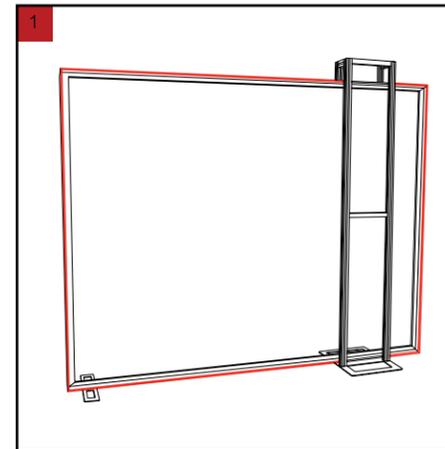
LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

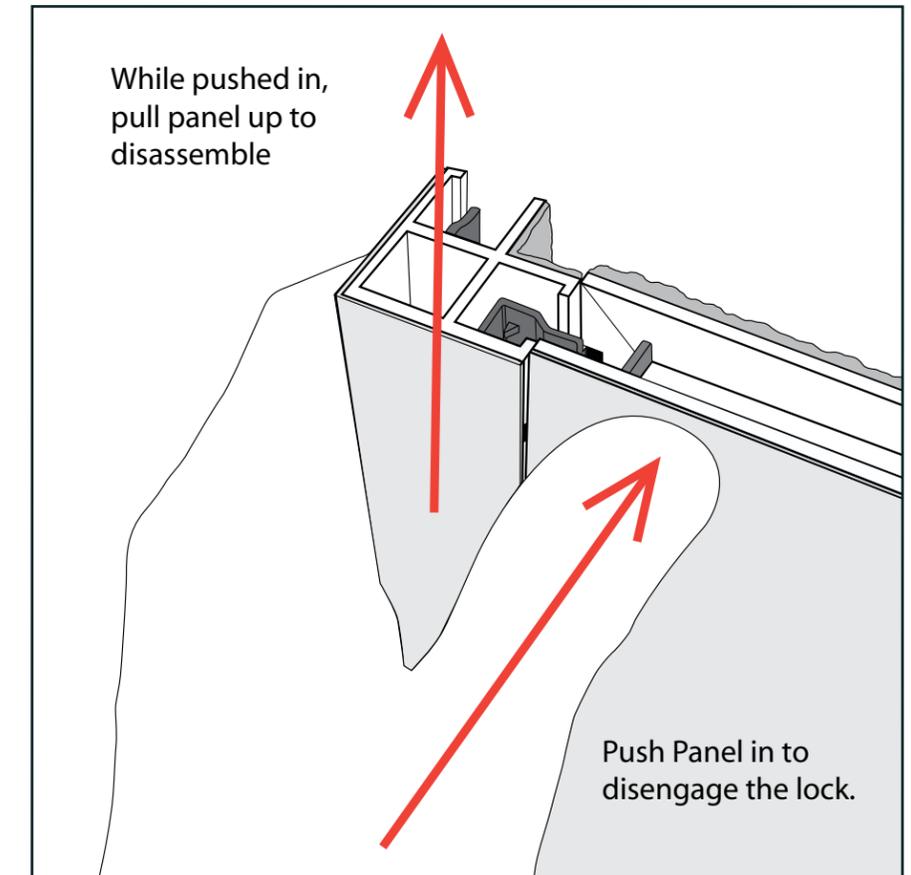
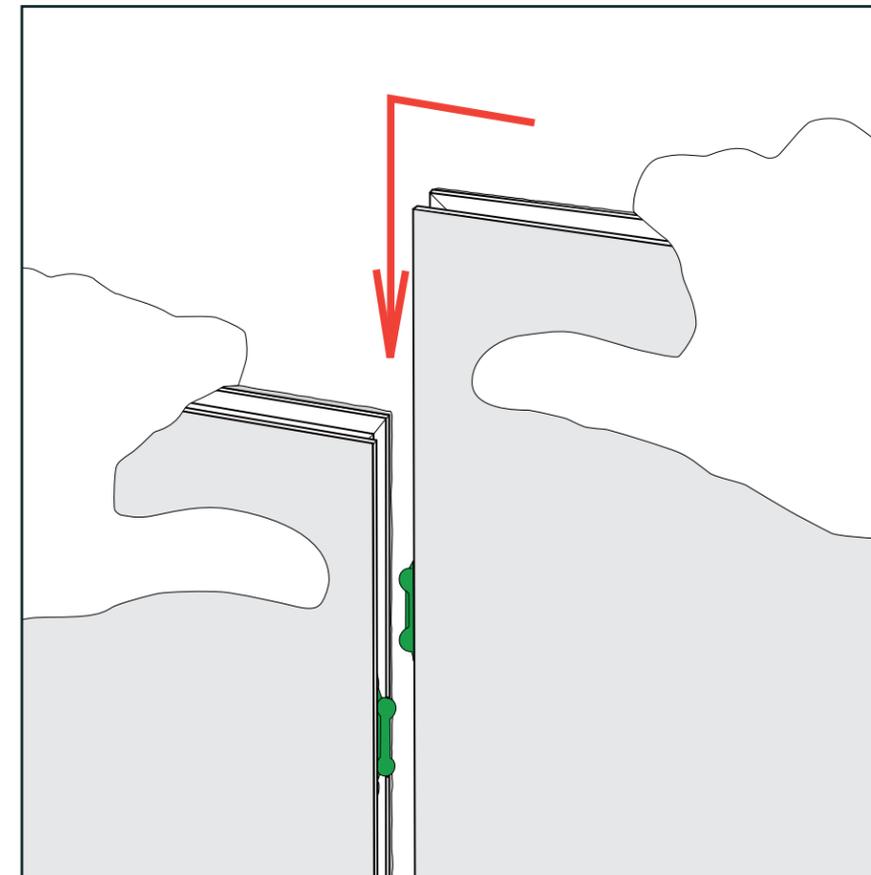
SEG Graphic Installation

- 1) Locate channels along the edges of extrusions
- 2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.
- 3) Working from center to corner, slide silicon edge on graphic into channel.
- 4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.



LT Panel Assembly

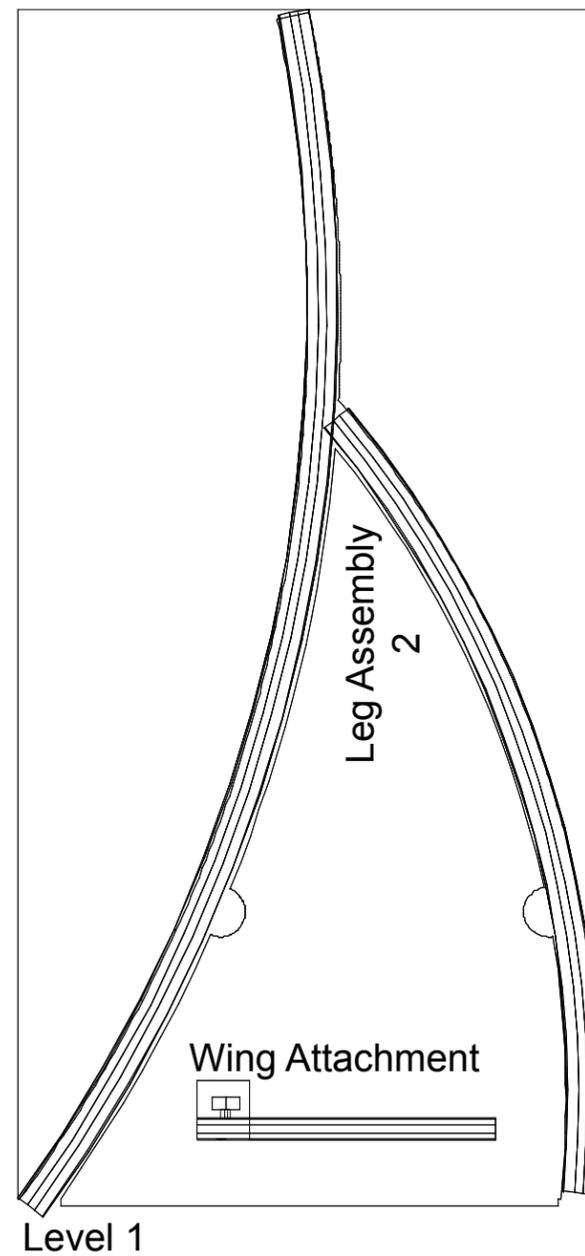
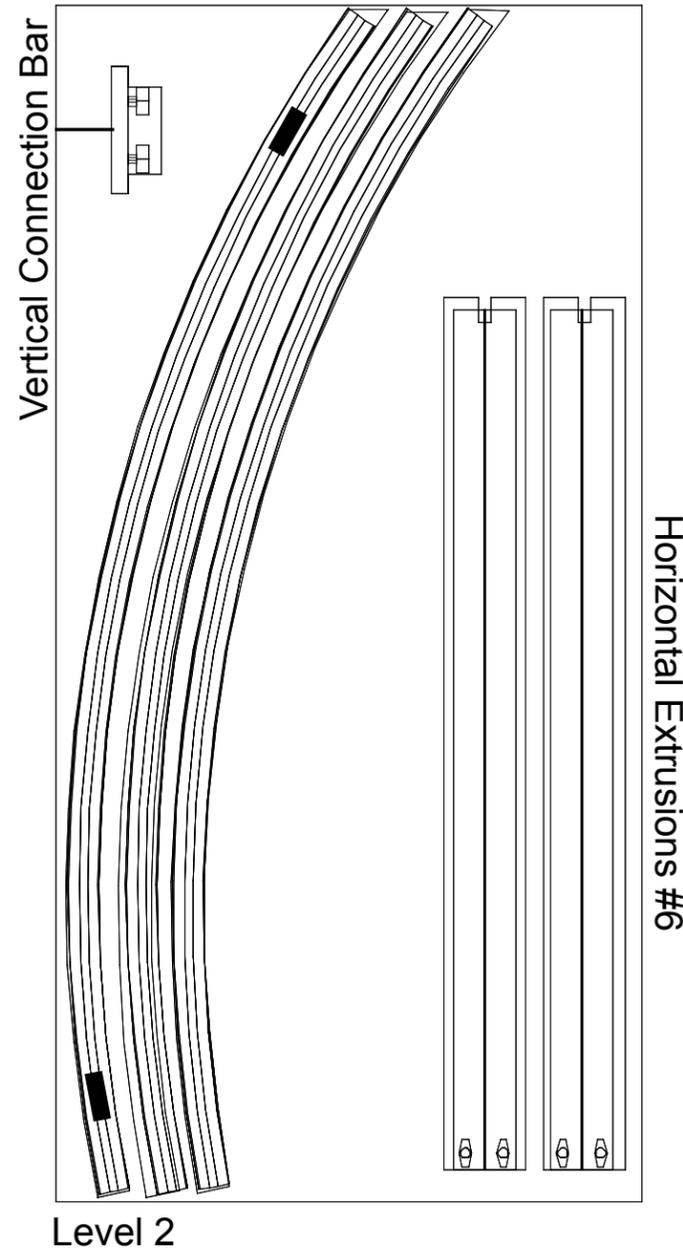
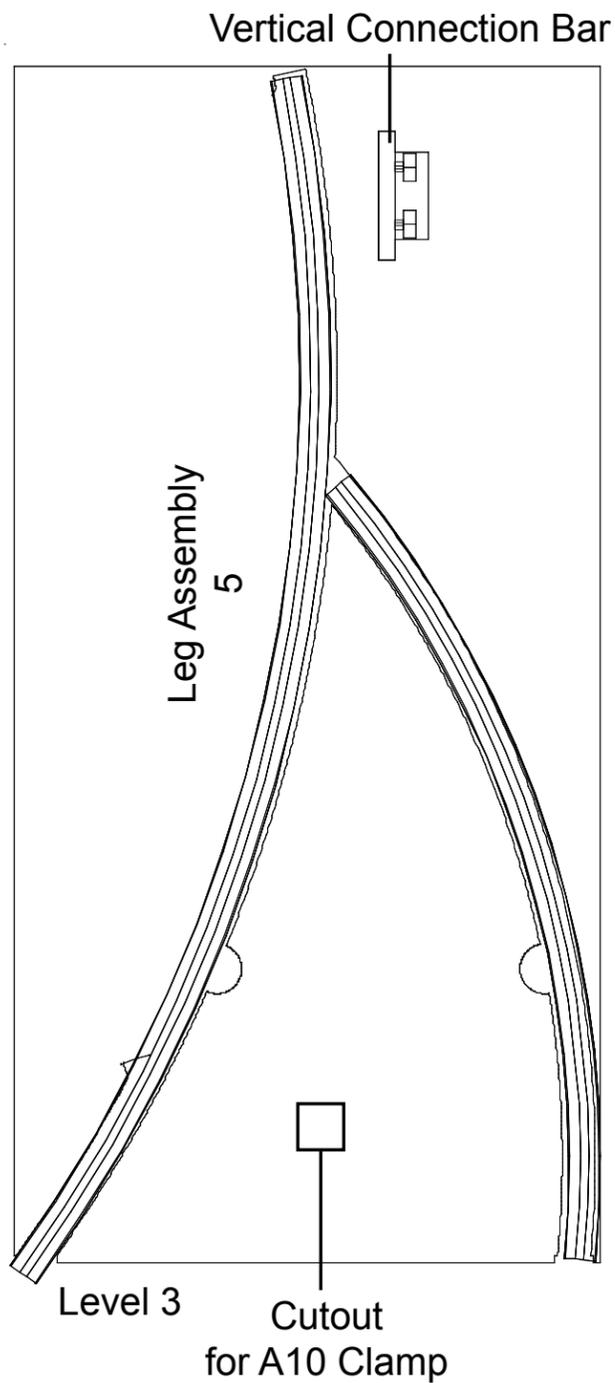
- 1) With a vertical offset, place LT-Panels side-by-side; slide vertically offset panel down to lock panels together and in place.
- 2) Corner Connectors (90°, T-Connector, Straight Connector) connect just as panels connect together. Repeat Step 1 for installing corner connectors to panels.

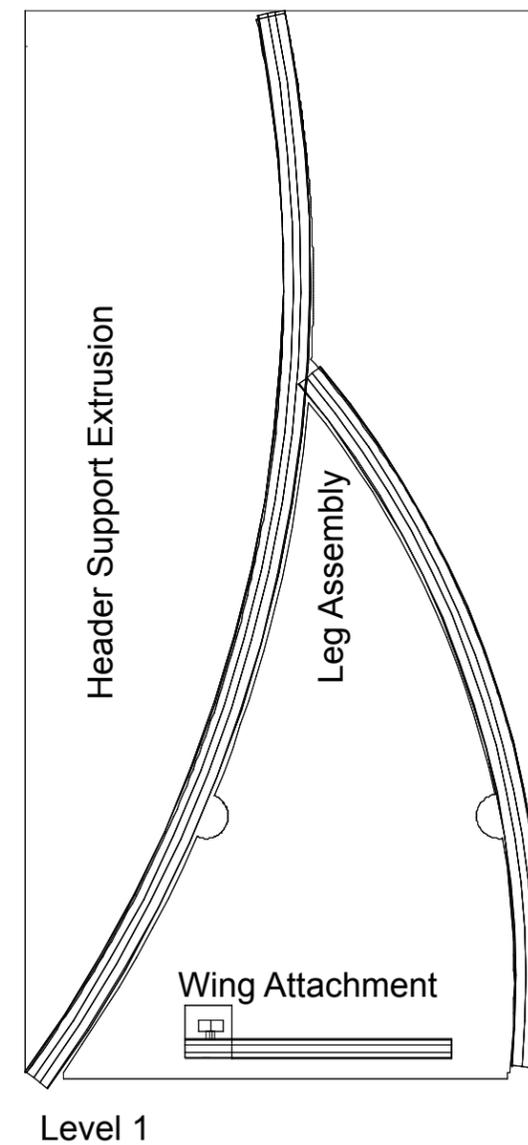
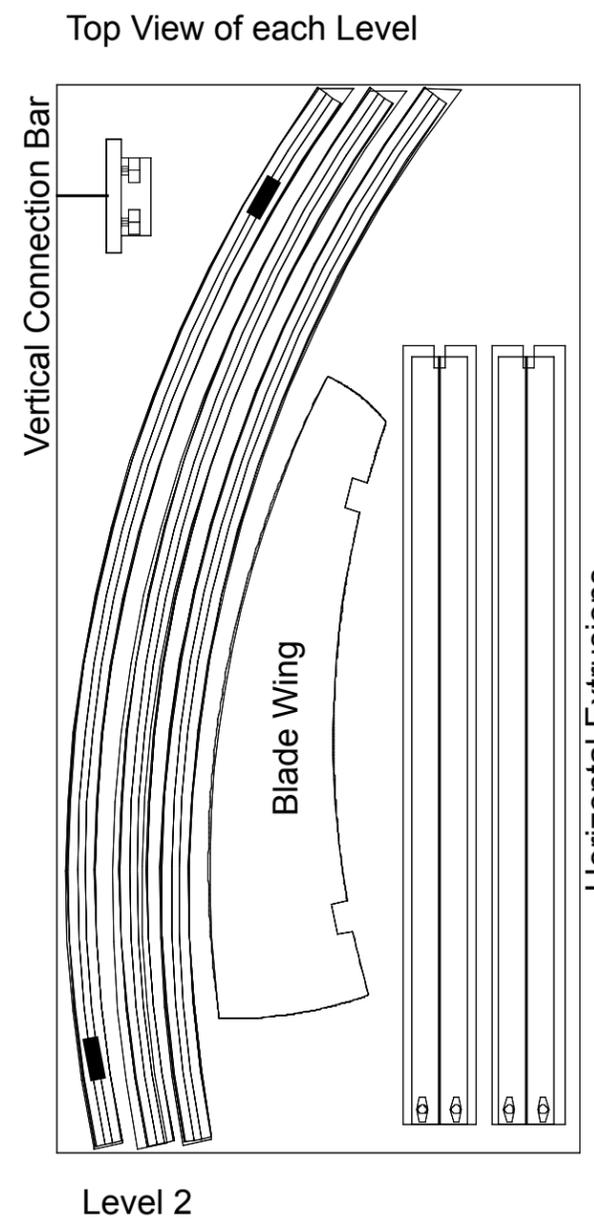
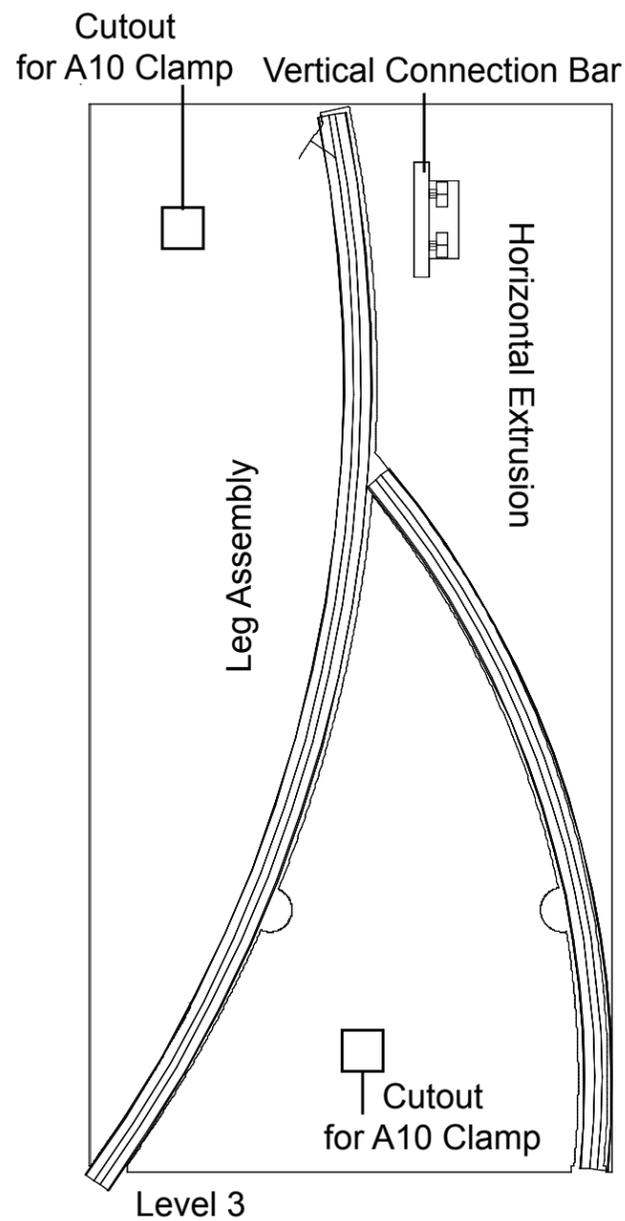
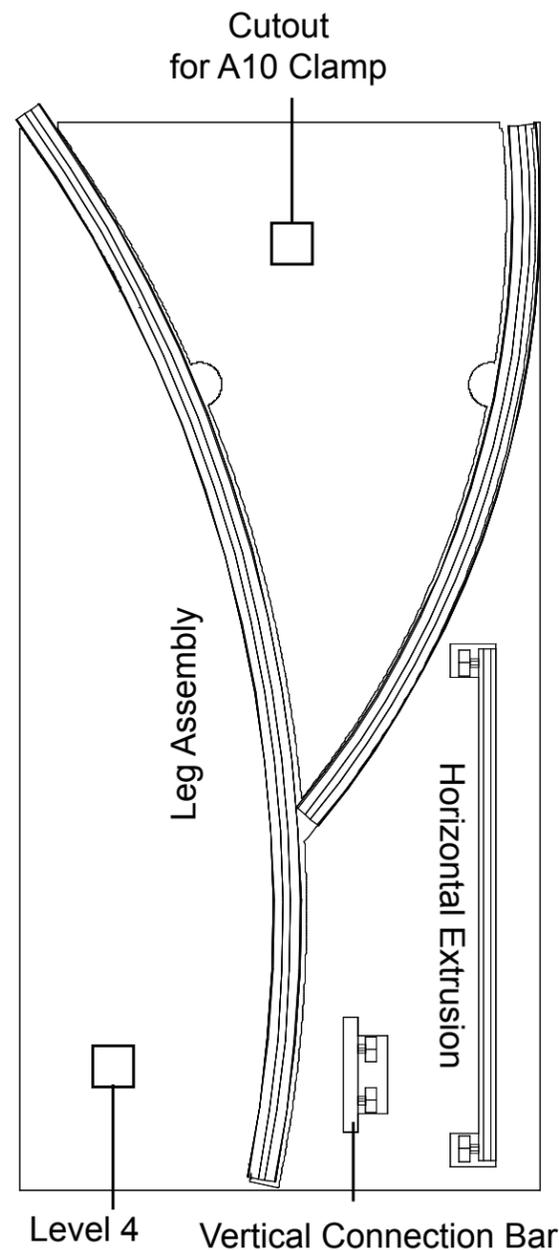


LT Panel Disassembly

- 1) To disassemble push panel with upper locks horizontally to disengage top lock clip.
- 2) Slide panels or connectors vertically in opposing directions to release latches and disconnect parts.

Top View of each Level





Part	Description
1	Left Leg Assembly
2	Middle Leg Assembly
3A	Upper Curved Vertical w/ A10 Clamps Attached
3	Upper Curved Vertical
4	23" w Horizontal

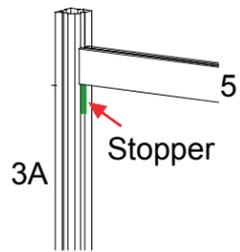
Step 1:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusions [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [3 and 3A] to leg assemblies [1 and 2] using vertical connection bar as shown.
- C) Connect upper horizontal extrusion [4] between verticals [3 and 3A] placing it about one inch down from top.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.

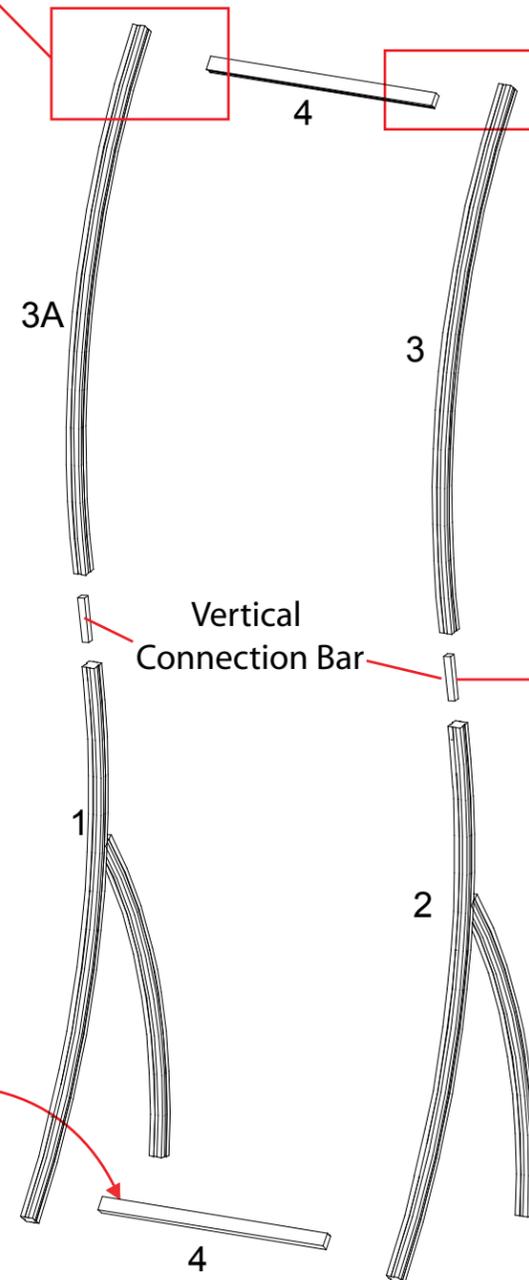
Horizontal Placement



Set upper horizontal bar [4] atop stopper where indicated on verticals



Step 1

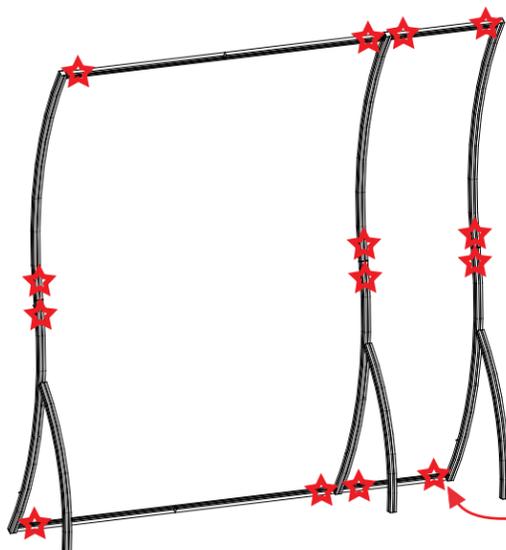


NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

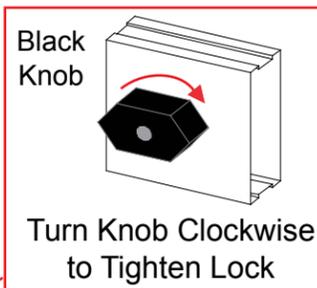


Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.



Step stool may be required for assembly.

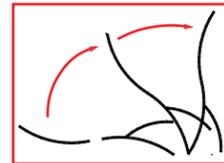


Part	Description
5	Right Leg Assembly
6	Upper Curved Vertical
7	69" w Horizontal w/ Hinge Facing UP
8	69" w Horizontal w/ Hinge Facing DOWN

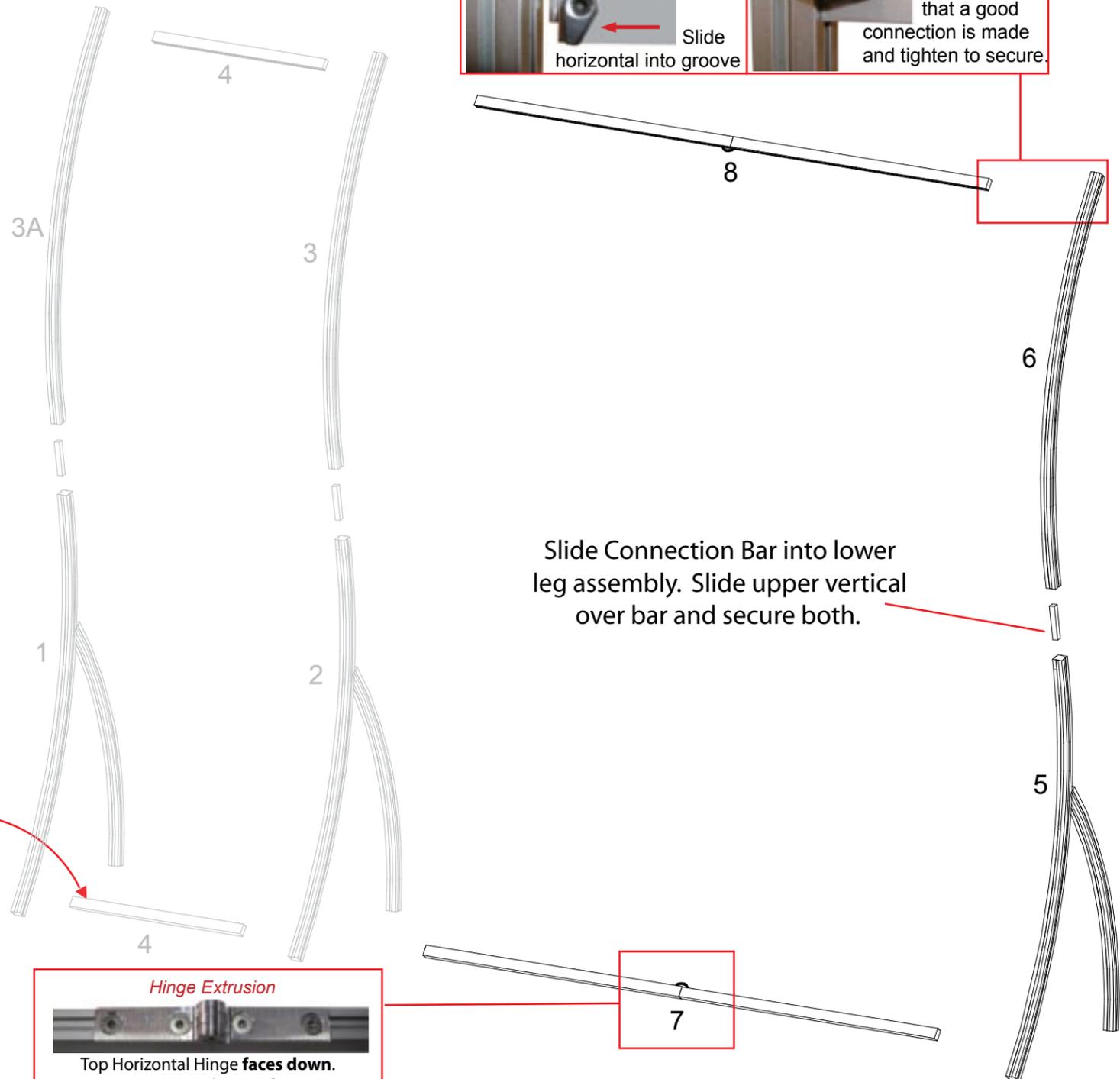
Step 2:
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [6] to leg assembly [5] using vertical connection bar as shown.
- B) Connect horizontal extrusions [7 and 8] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

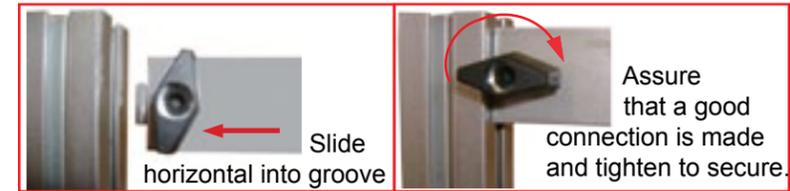
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



Step 2

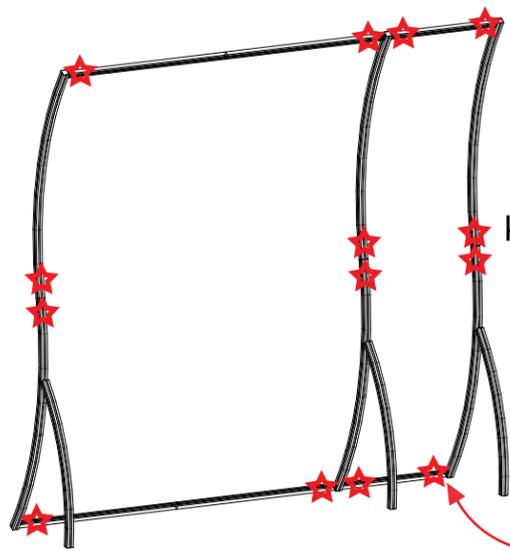


NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

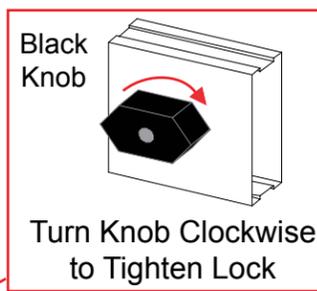


Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.



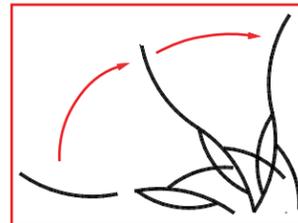
Part Number	Description
9	Middle Leg Assembly
10	Upper Curved Vertical
11	69" w Horizontal w/ Hinge Facing UP
12	69" w Horizontal w/ Hinge Facing DOWN

Step 1:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

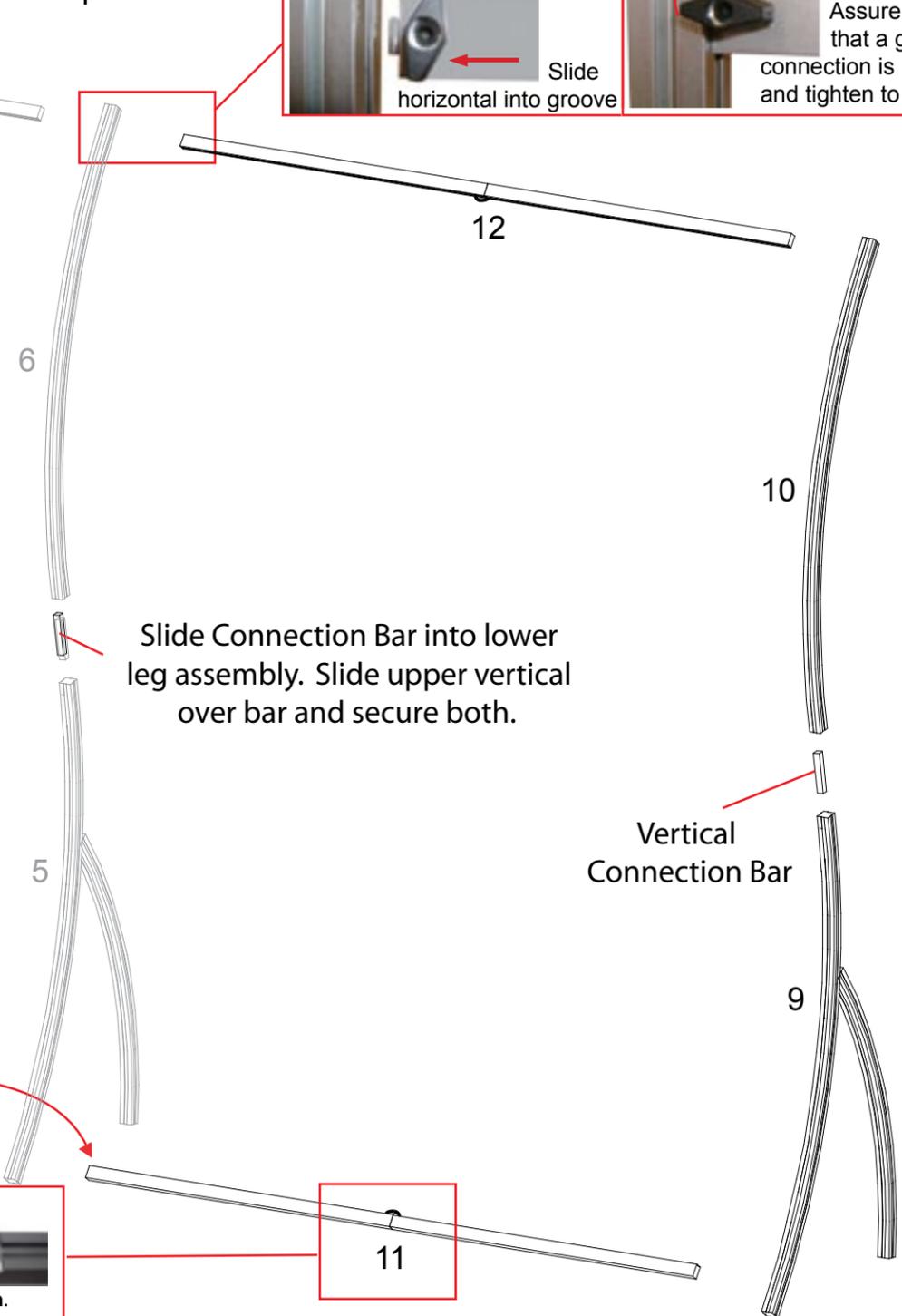
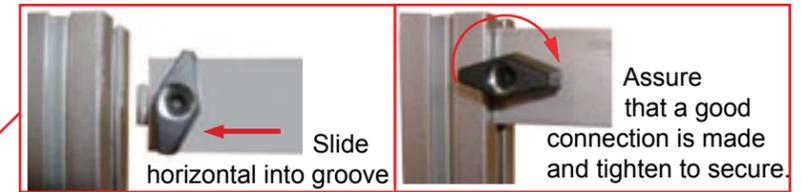
- A) Connect vertical extrusion [10] to leg assembly [9] using vertical connection bar as shown.
- B) Connect horizontal extrusions [11 and 12] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



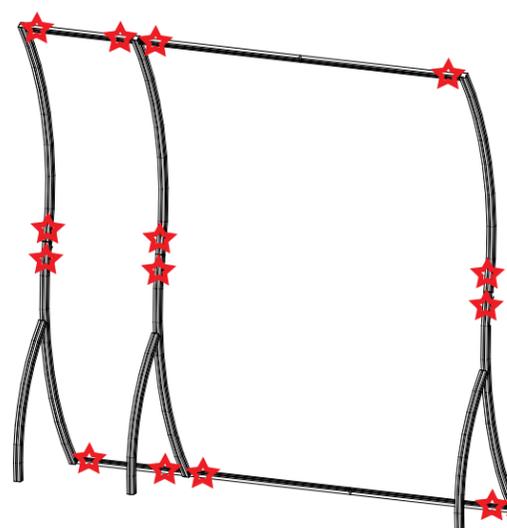
Step 3

NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

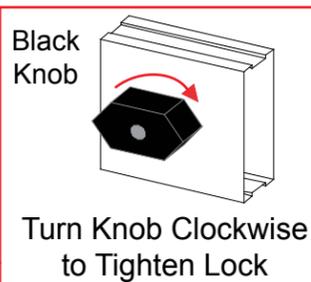


Rear View of Display

Step stool may be required for assembly.



STAR indicates location of knobs on BACKSIDE of unit.



Part Number	Description
13	Right Leg Assembly w/ A10 Clamps Attached
14	Upper Curved Vertical w/ A10 Clamps Attached
15	23" w Horizontal

NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Step 2:

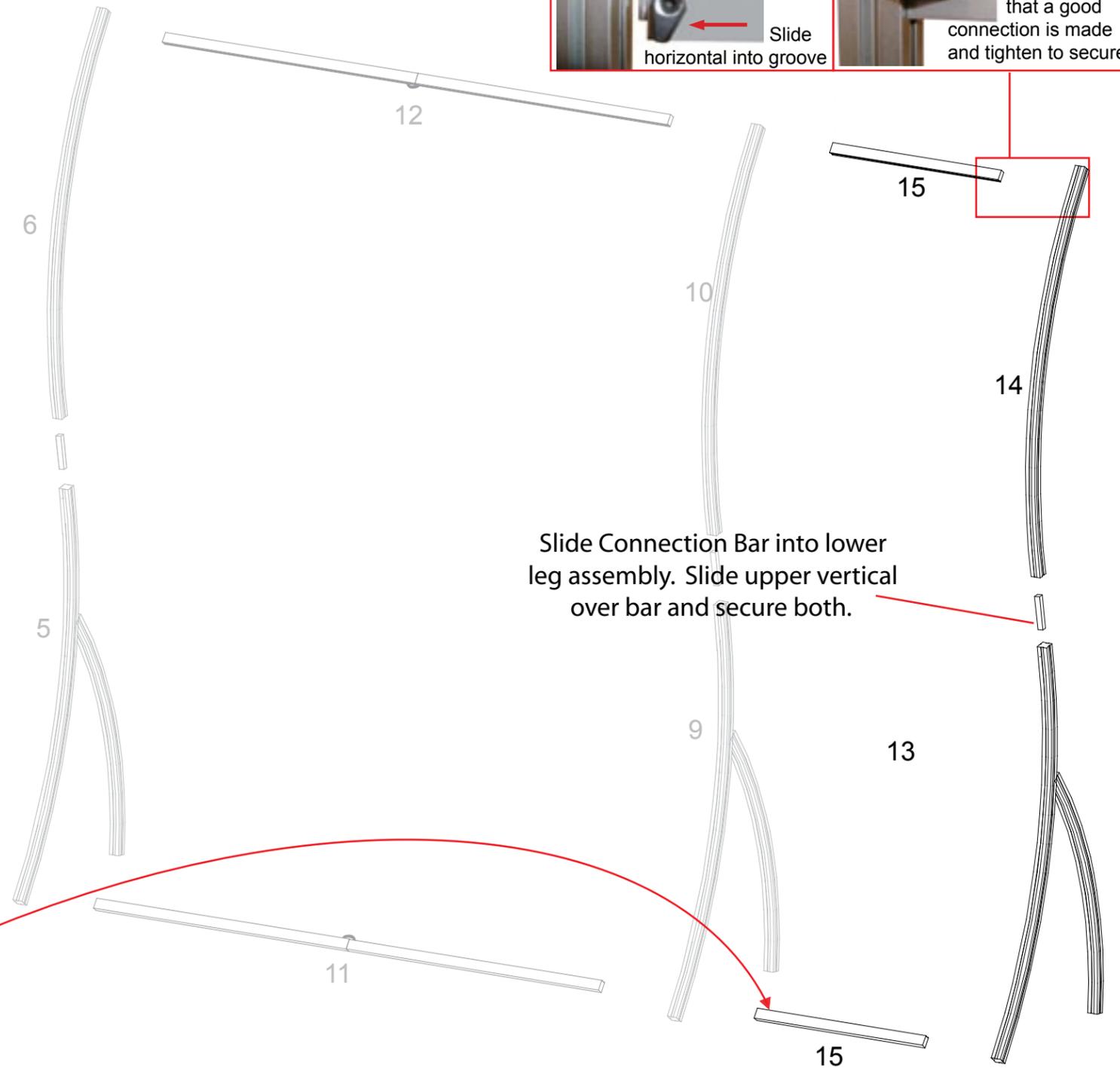
NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [14] to leg assembly [13] using vertical connection bar as shown.
- B) Connect horizontal extrusions [15] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

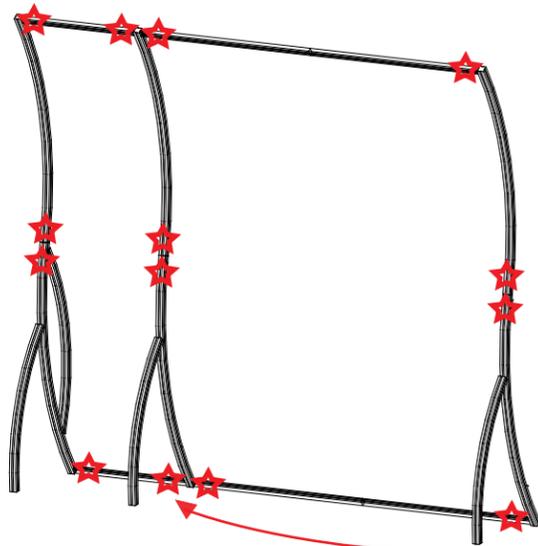
NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



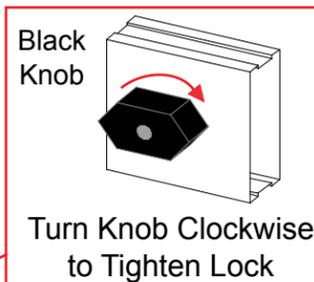
Step 4



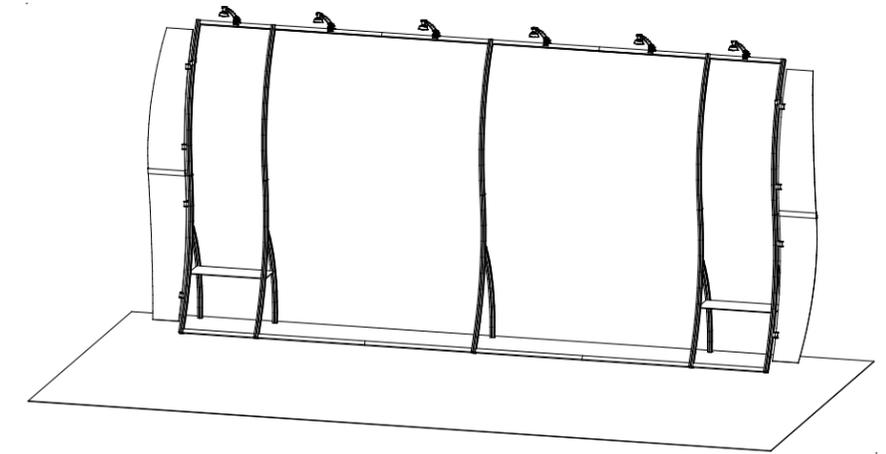
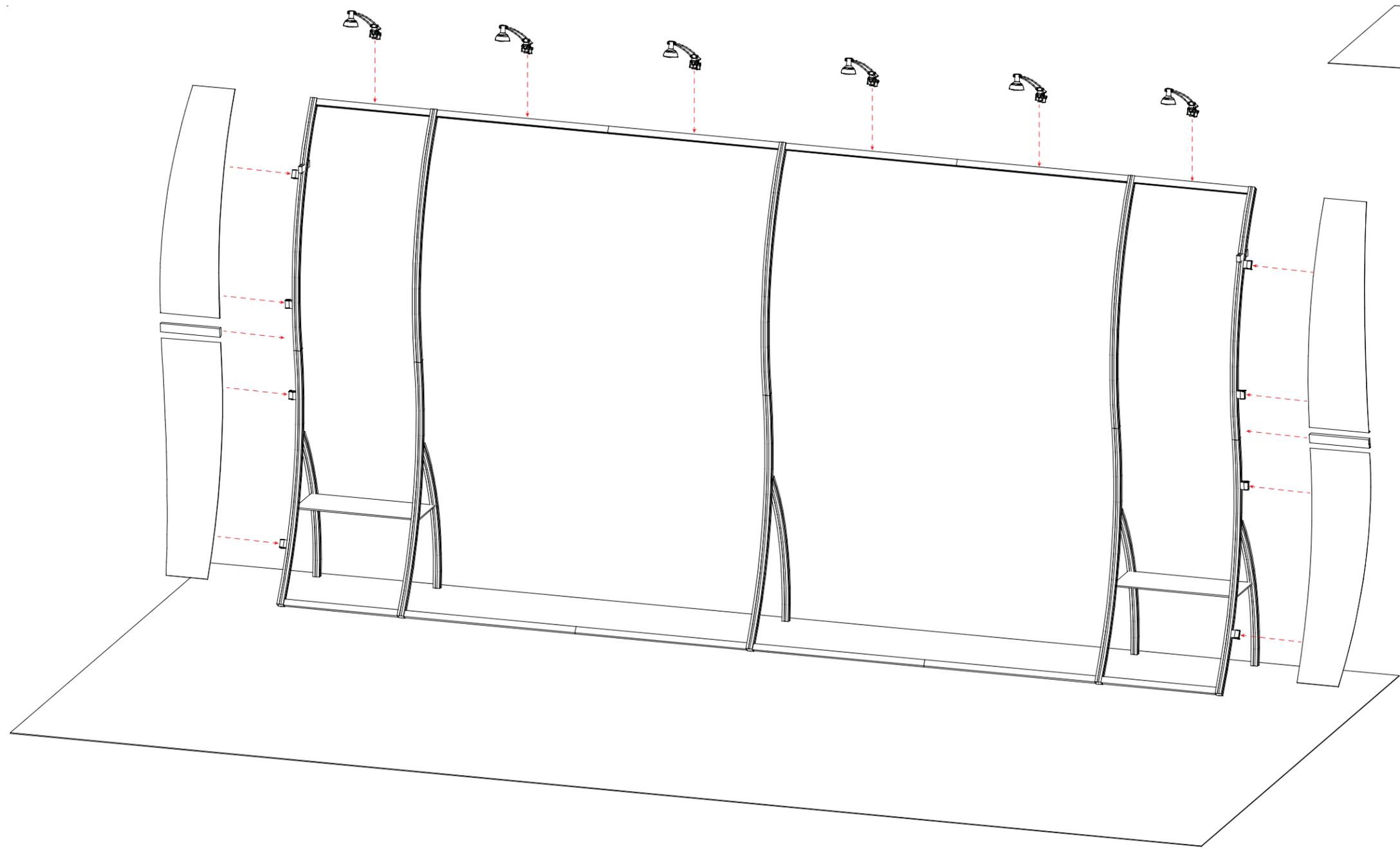
Rear View of Display



STAR indicates location of knobs on BACKSIDE of unit.



Connect Wings and Lights as shown.



When Assembled