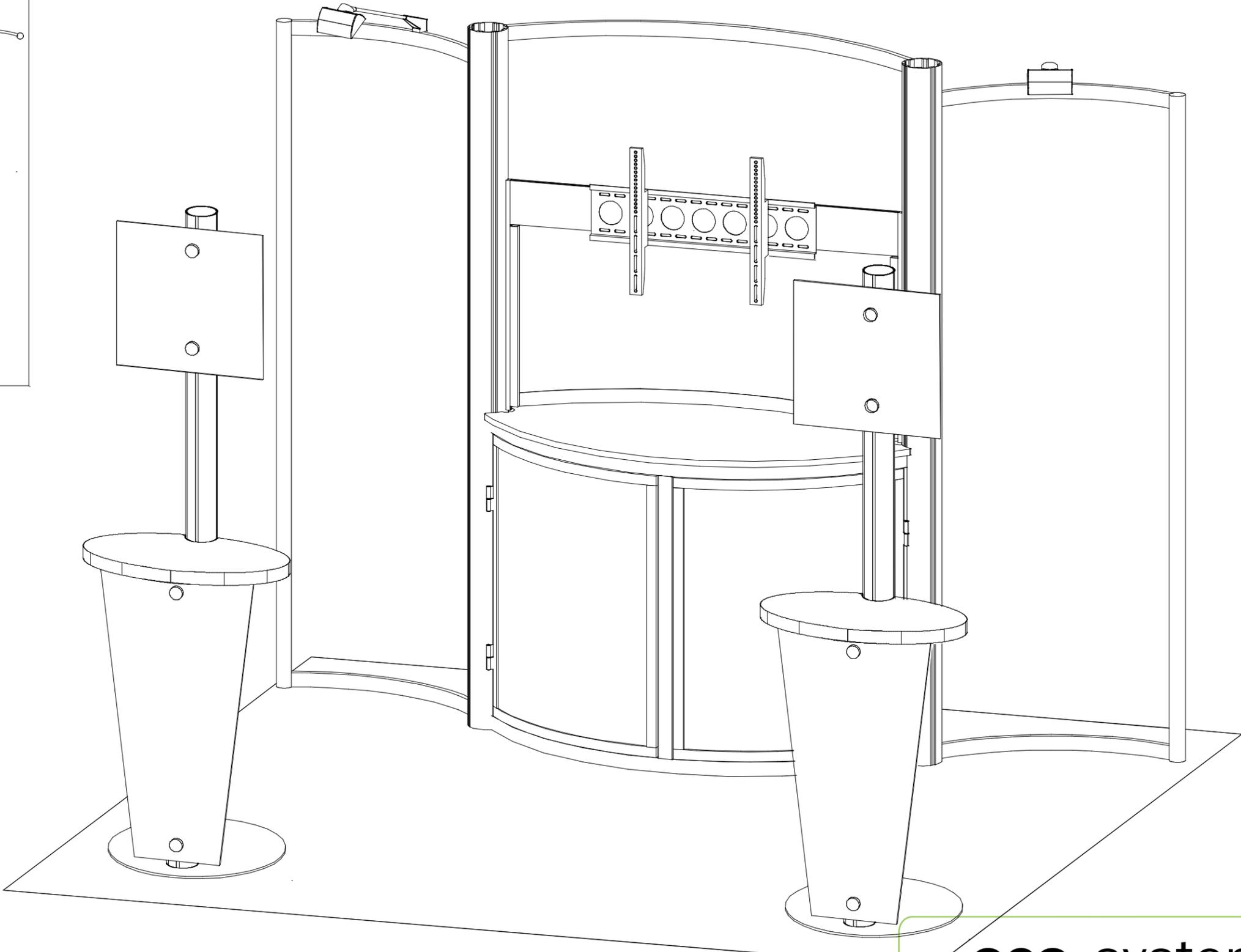
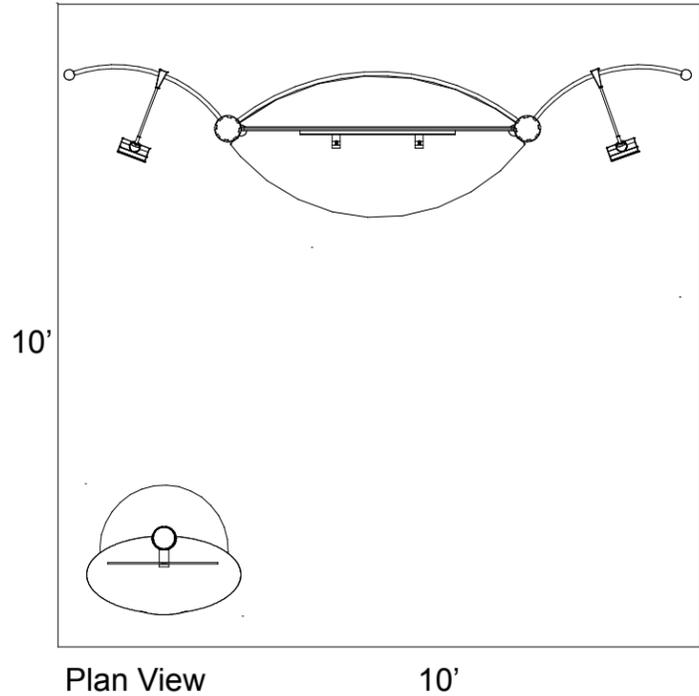


Order #XXXXXX - ECO-1065



Setups

General Setup Instructions

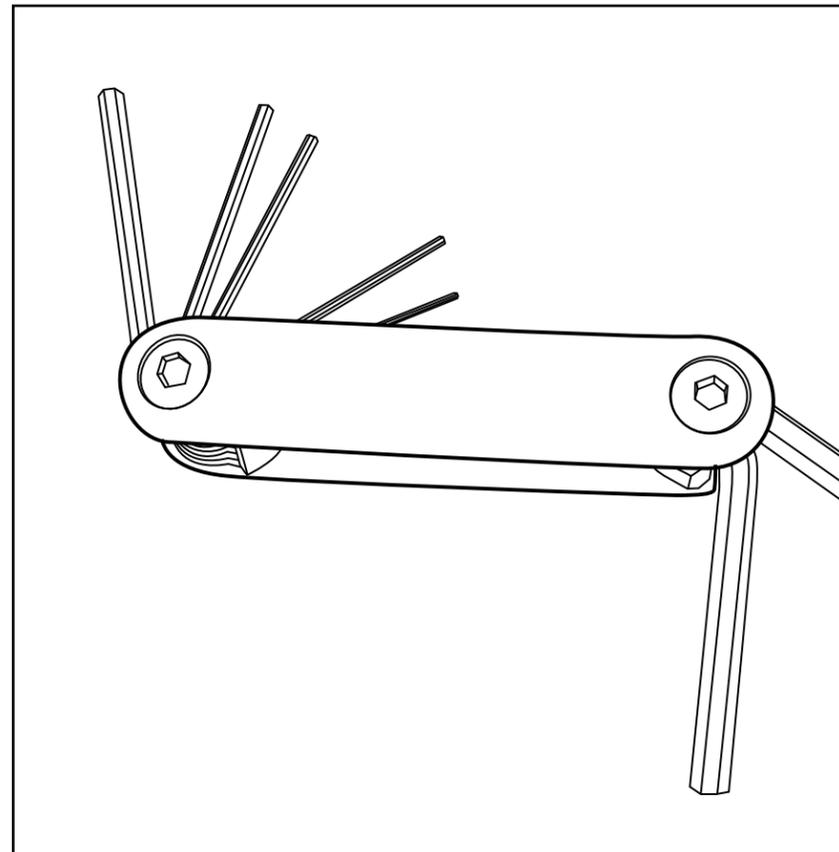
- The setup instructions are created specifically for your configuration.
- Setup instructions are laid out sequentially in levels, including exploded views and a logical series of steps for assembly. We encourage you to study the instructions before attempting to assemble your exhibit.

Cleaning and Packing

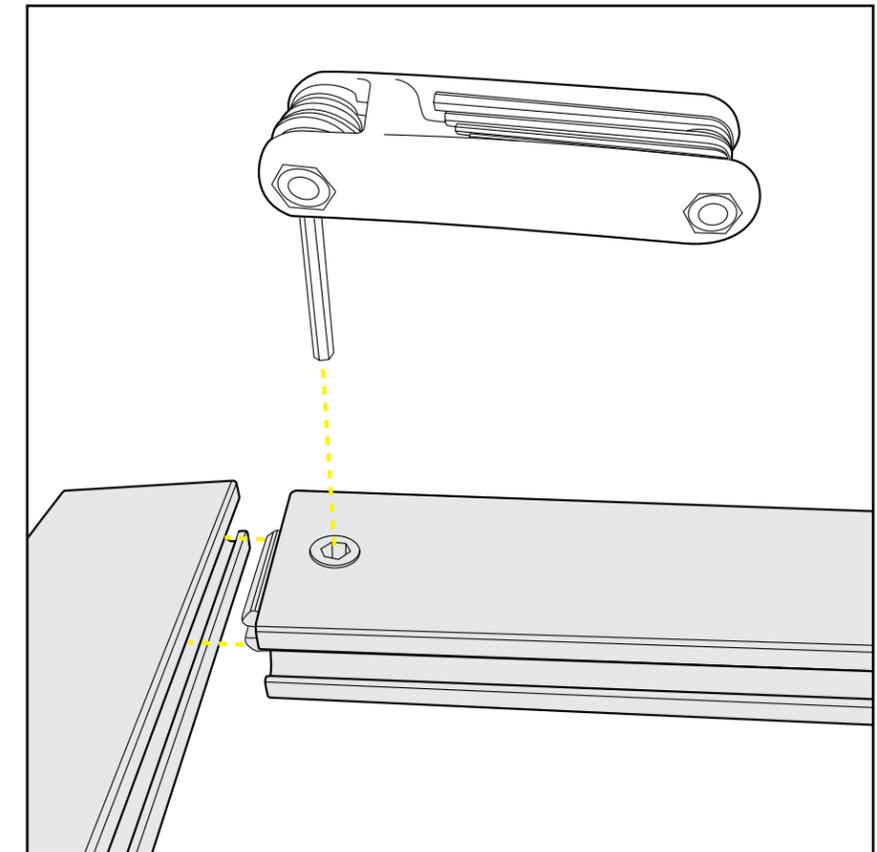
- Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.
- Use mild cleaners and soft materials such as cotton to clean all laminates.
- Keep exhibit components away from extreme heat and long exposure to sun light. This will prevent warping and fading.
- Retain all packing material for ease of re-packing. This protects the exhibit components and keeps each part organized.

Disassembling

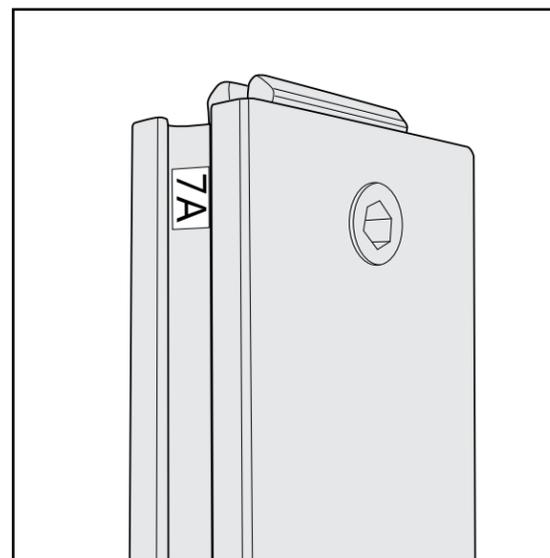
- When disassembling exhibit, tighten all setscrews to prevent loss of hardware in the shipping process.



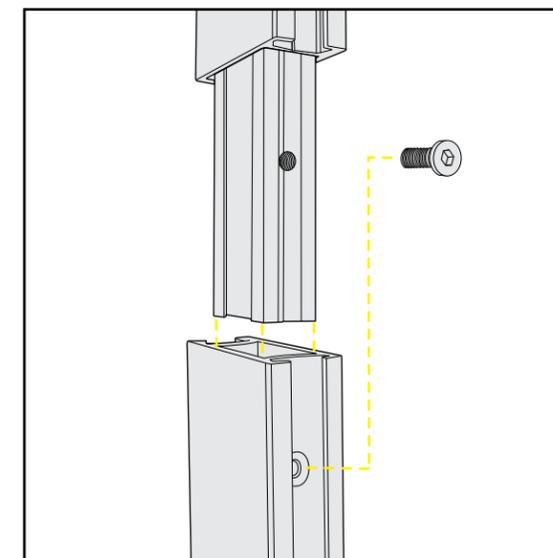
Hex Tool for Assembling Exhibit



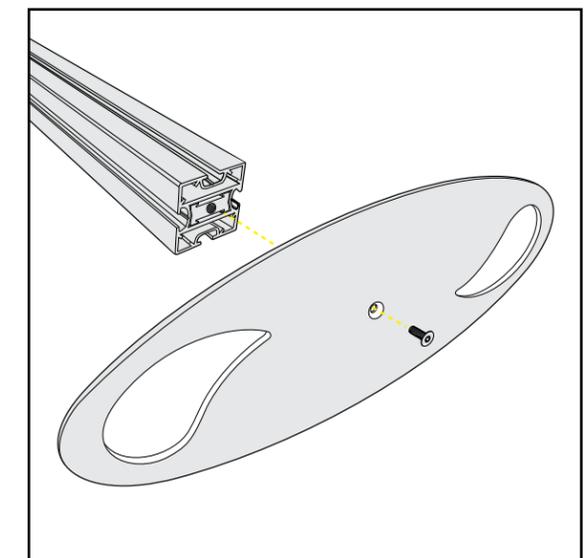
Extrusion Lock Connectors



Numbering Instructions for Setups/Packing



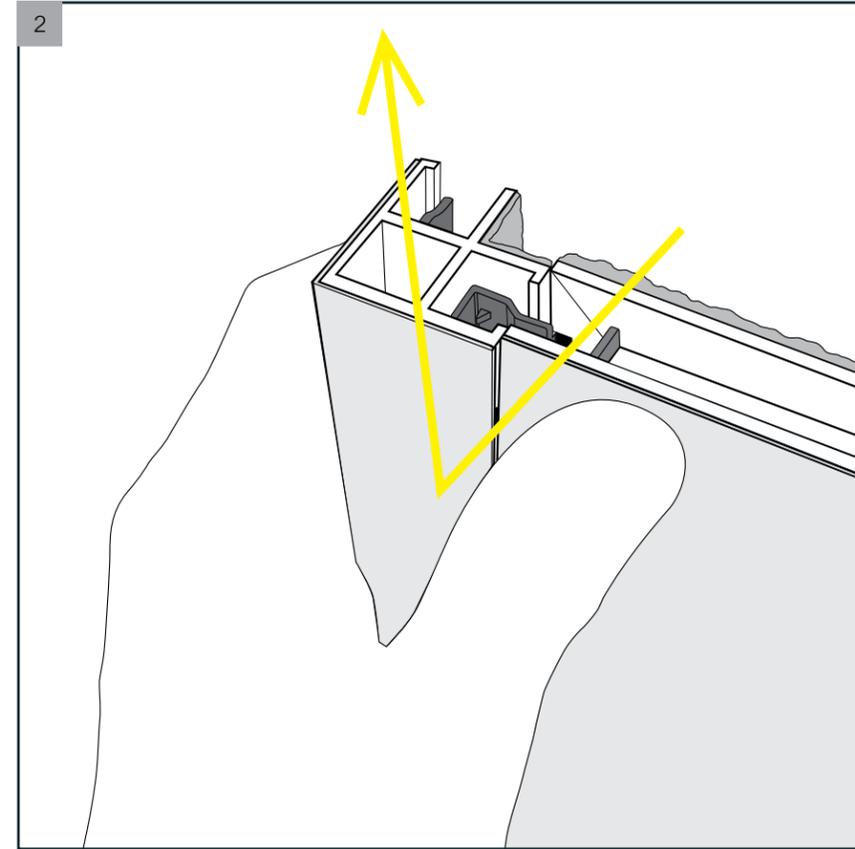
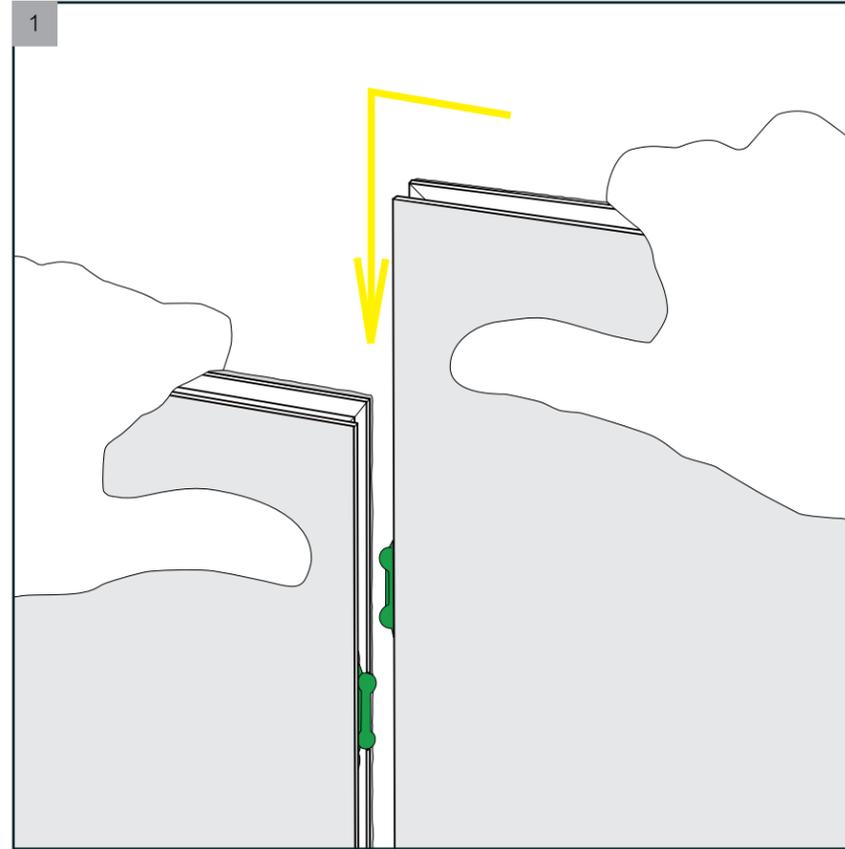
Inline Connection between Extrusions



Baseplate Connection for Vertical Extrusions

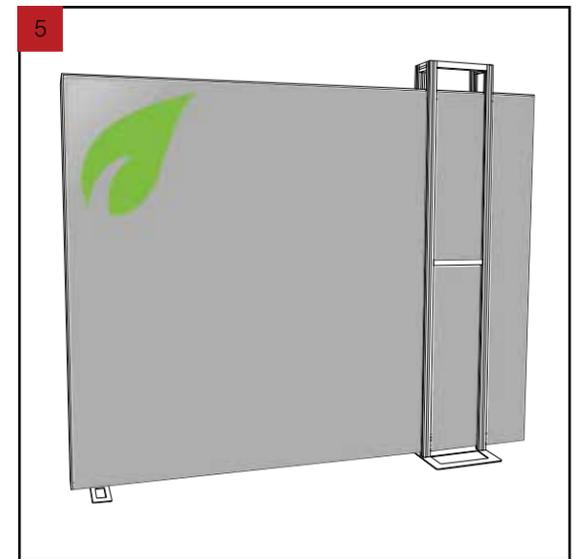
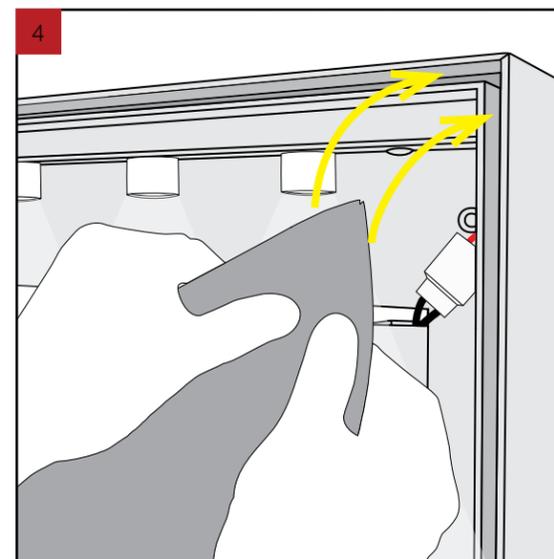
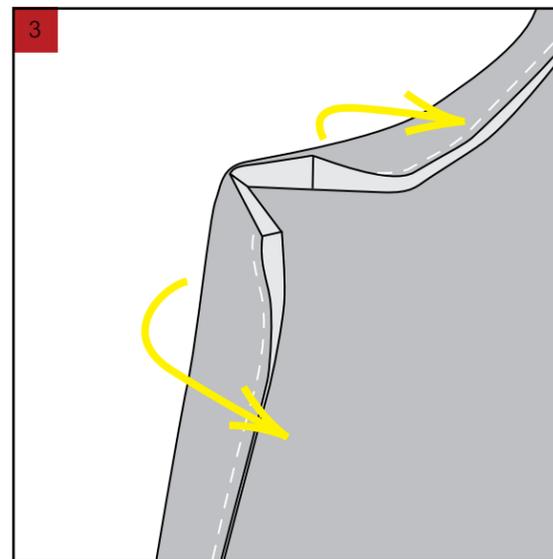
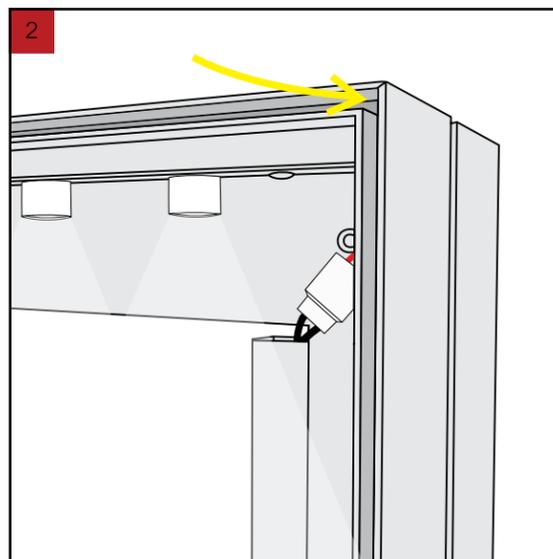
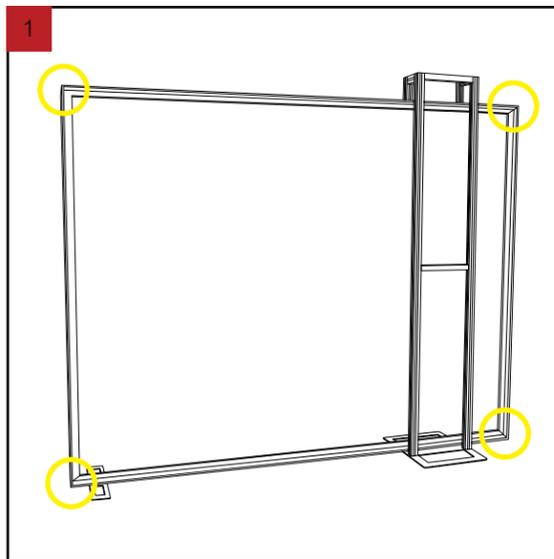
ECO Panel Install

- 1 Place ECO panel together with a vertical offset, slide down to lock connector in place.
- 2 Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.



SEG Graphic Install

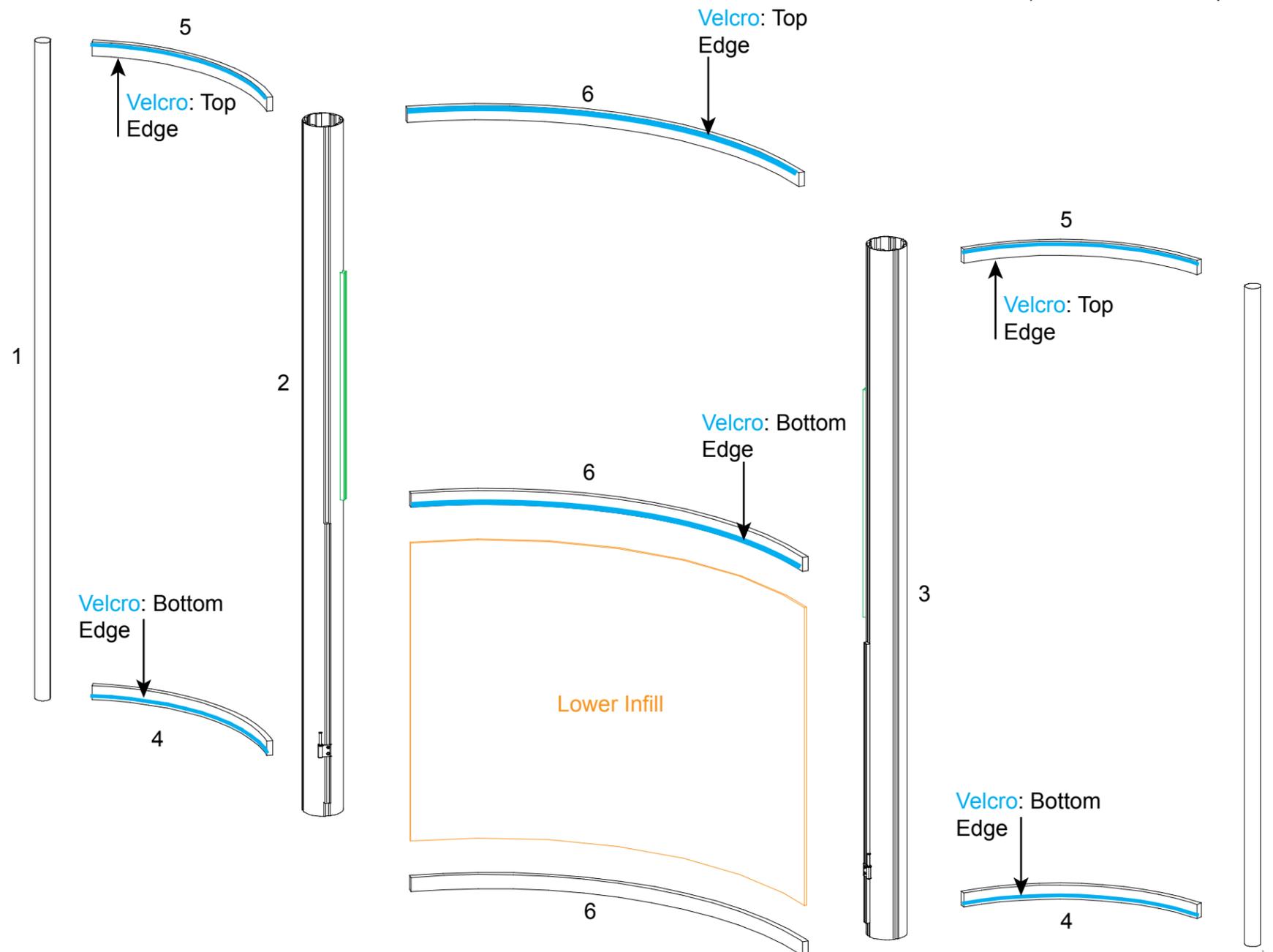
- 1 Graphic is installed corners first. This allows a proportional fit around the perimeter of the extrusion.
- 2 Locate channels along the edge of the extrusions.
- 3 Fold over graphic (hiding threads) and tuck silicon edge and fabric into corners.
- 4 After corners are complete, slide in the rest of the graphic into channel. (From edges to center)
- 5 Graphic is installed. Stand back and be amazed!



Item	Qty.	Description
1	2	84”h RSG510 Round Vertical Extrusion
2	1	88”h RR125 Round Vertical Extrusion
3	1	88”h RR125 Round Vertical Extrusion
4	2	30.925”w Z45 Curved Horizontal Extrusion
5	2	30.925”w Z45 Curved Horizontal Extrusion
6	3	56.5”w Z45 Curved Horizontal Extrusion

Steps:

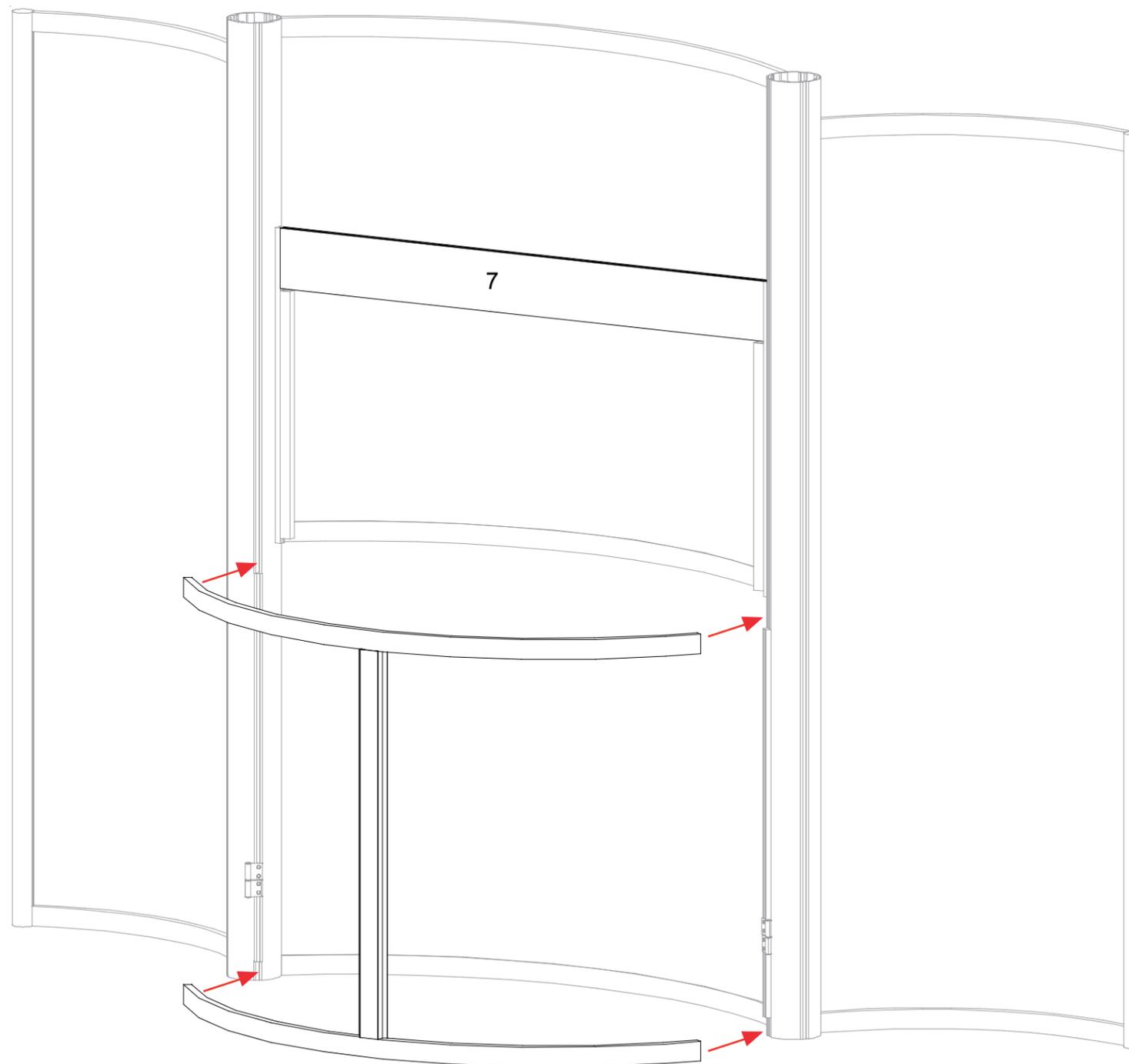
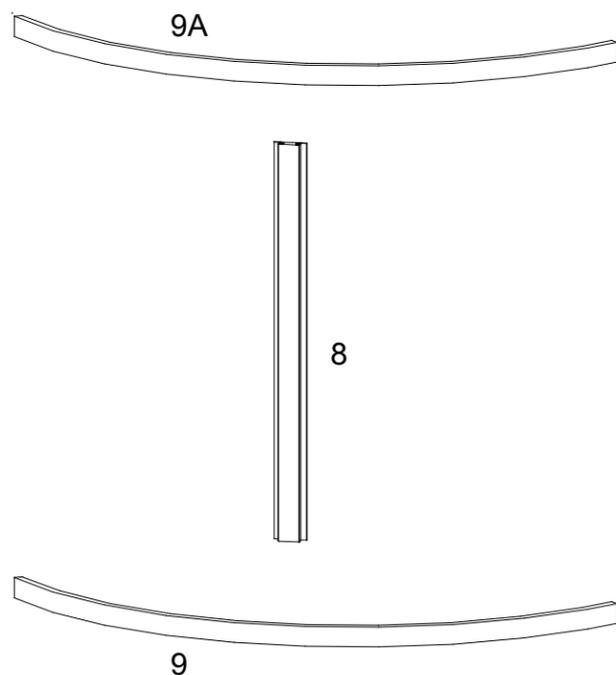
- 1) Connect curved horizontals [4] & [5] between vertical extrusions [1] & [2].
Repeat step for remaining horizontals [4] & [5] and connect between vertical extrusions [1] & [3].
- 2) Attach lowest curved horizontal [6] between assembly [1/2/4/5] & assembly [1/3/4/5].
- 3) Insert **lower infill** panel between verticals [2] & [3]; secure with curved horizontal extrusion [6].
- 4) Attach Fabric Graphics to frame with **Velcro**.



Item	Qty.	Description
7	1	50.065" w Z140 Monitor Mounting Extrusion
8	1	35.667" h Z45 Vertical Extrusion w/ door stops
9/9A	1/1	62.125" w Z45 Curved Horizontal Extrusion

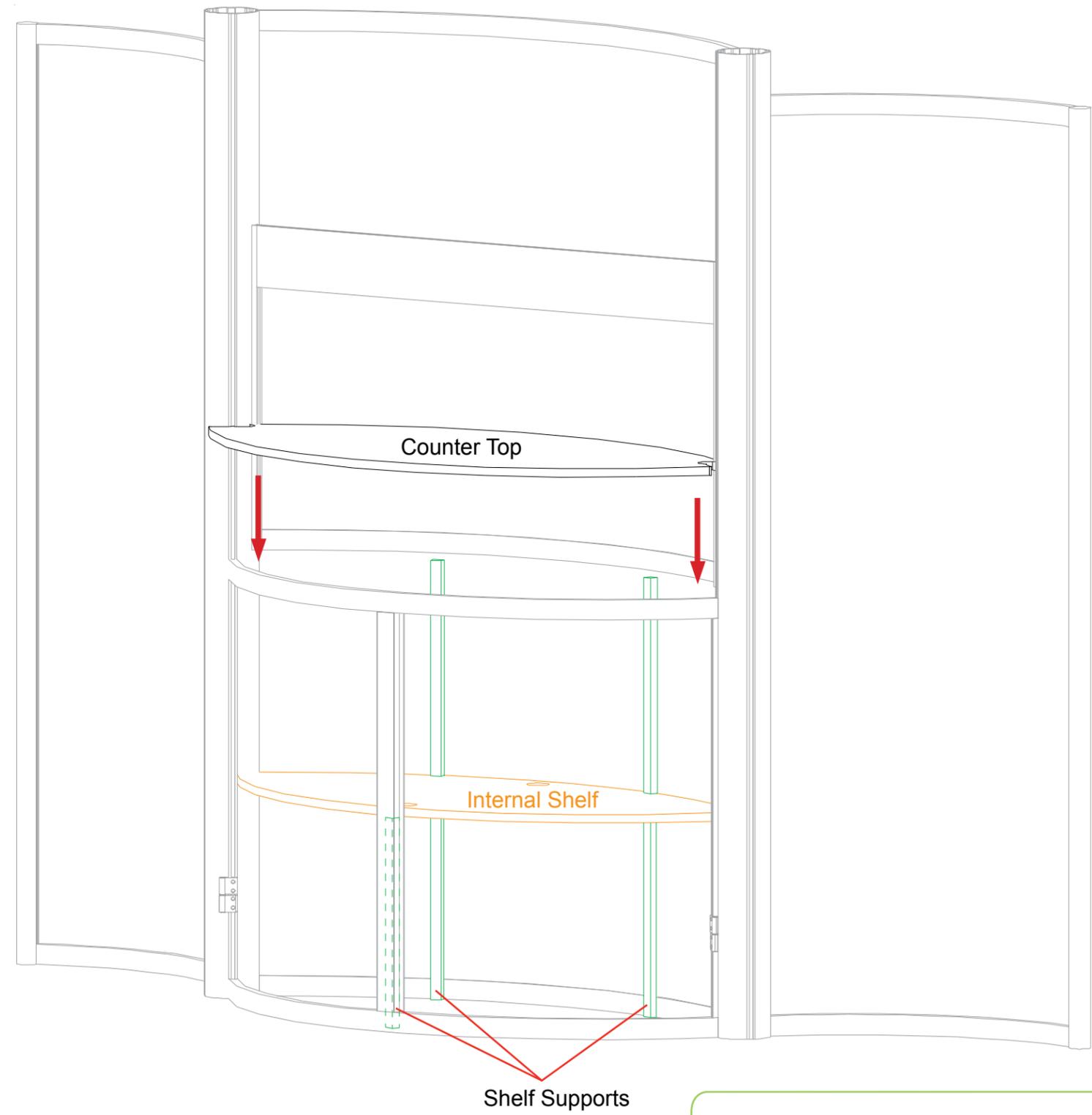
Steps:

- 1) Assemble extrusions [8], [9], & [9A].
- 2) Connect extrusion assembly [8/9/9A] to assembled backwall.
NOTE: Attach assembly to verticals [2] & [3].
- 3) Attach horizontal extrusion [7] between vertical extrusions [2] & [3].



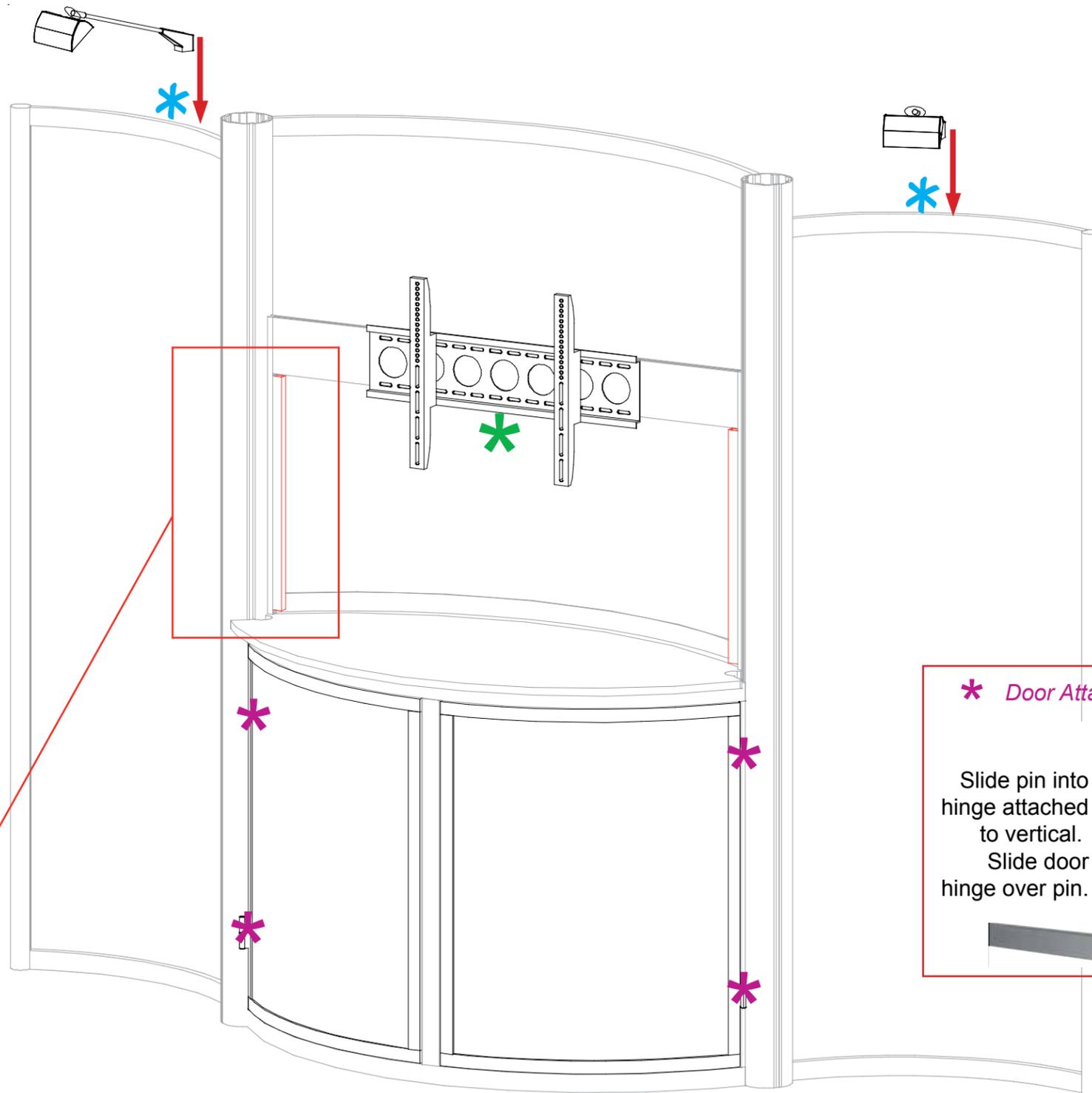
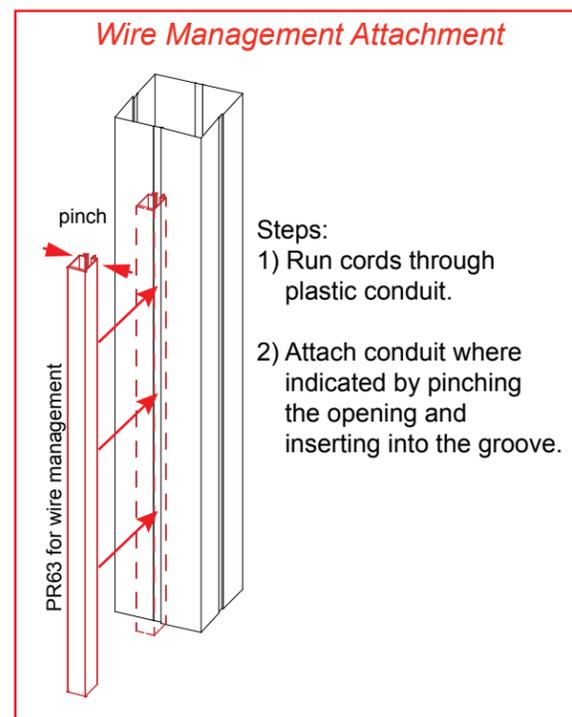
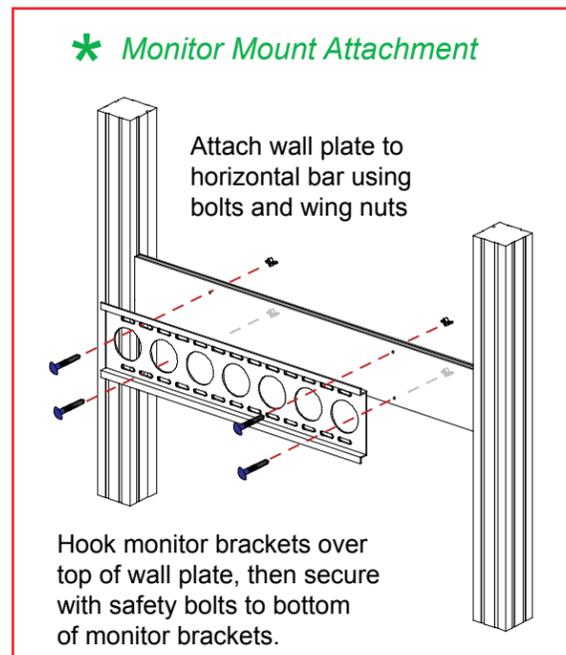
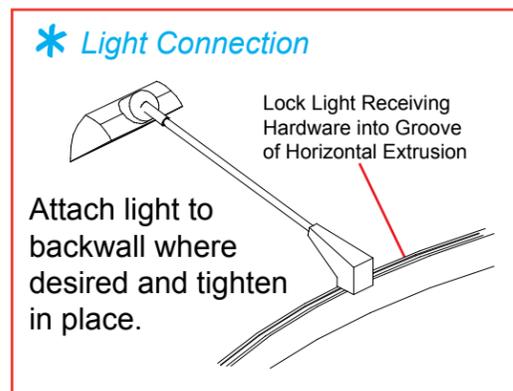
Steps:

- 1) Attach lower level shelf supports to velcro on interior of backwall counter.
- 2) Insert internal shelf and rest it on top of installed shelf supports.
- 3) Attach remaining two shelf supports on top of internal shelf and to velcro on interior of backwall counter.
- 4) Place counter top on supports and curved horizontal extrusions [6] & [9A]



Steps:

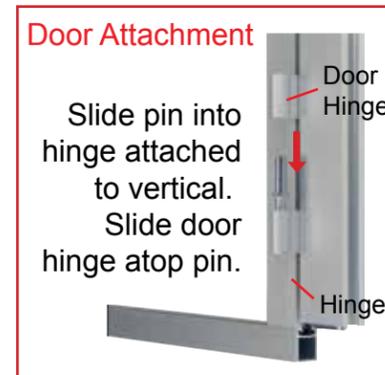
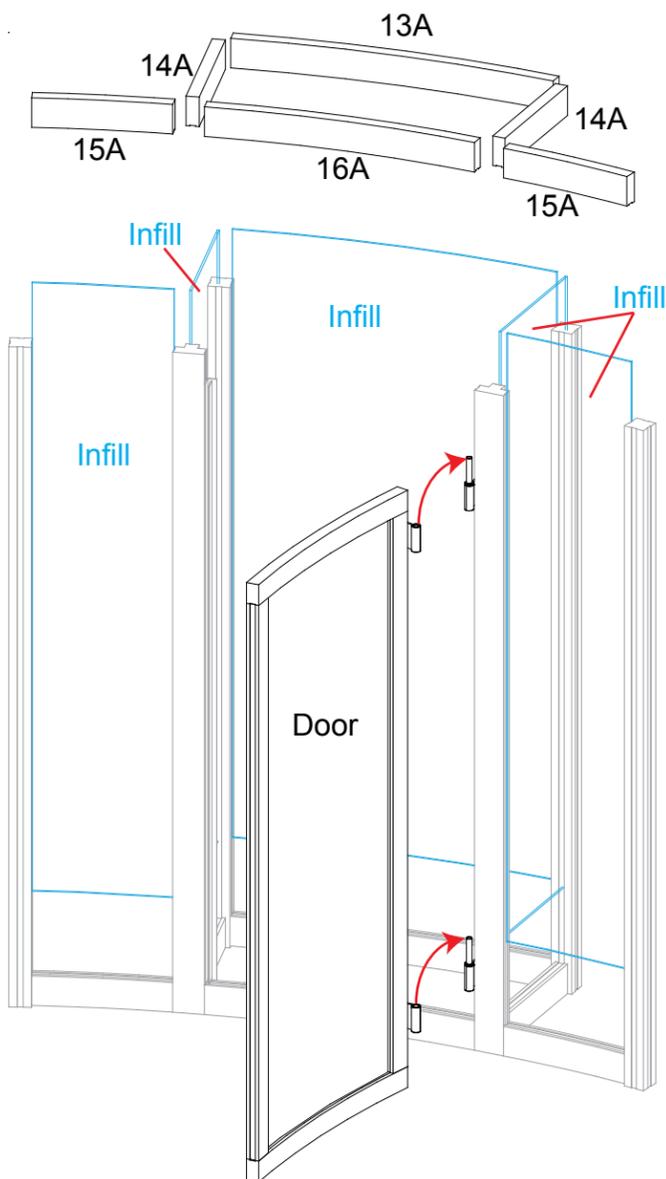
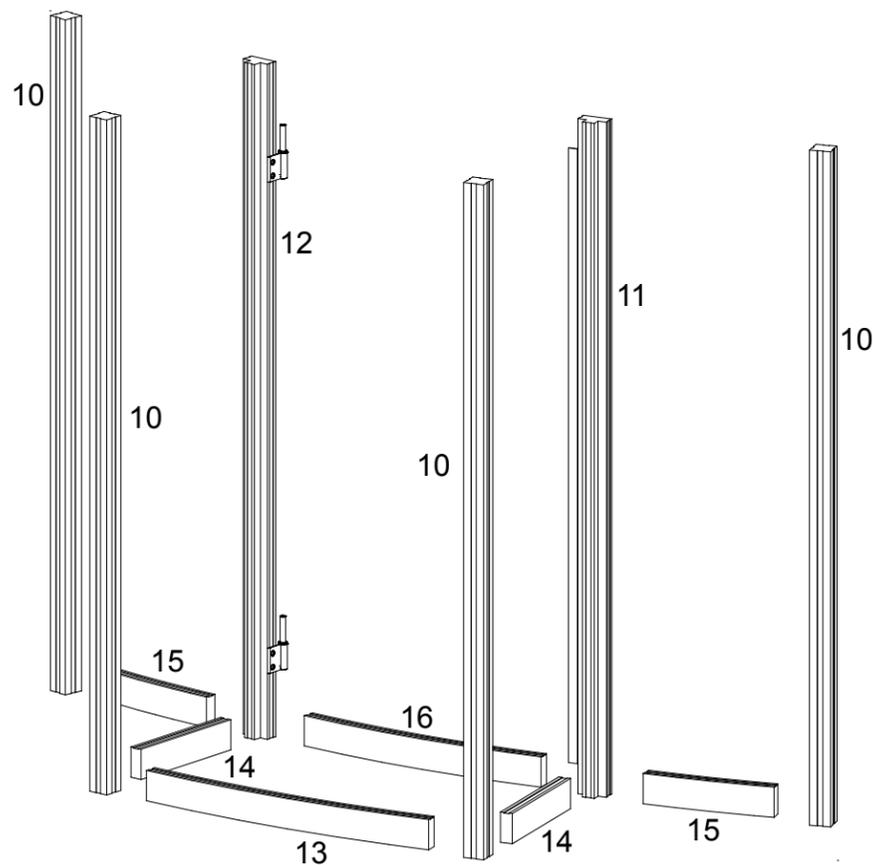
- 1) Attach counter doors to assembled backwall.
See **Door Attachment** detail.
- 2) Connect PR63 Wire Management to the verticals [2] & [3].
NOTE: Connect PR63 **Wire Management** extrusions under the horizontal [7], see detail drawing.
- 3) Attach lights to the top rails of assembled backwall.
See **Light Connection** detail.
- 4) Install monitor mount to horizontal extrusion [7].
See **Monitor Mount Attachment** detail.
- 5) Apply graphics to using velcro.



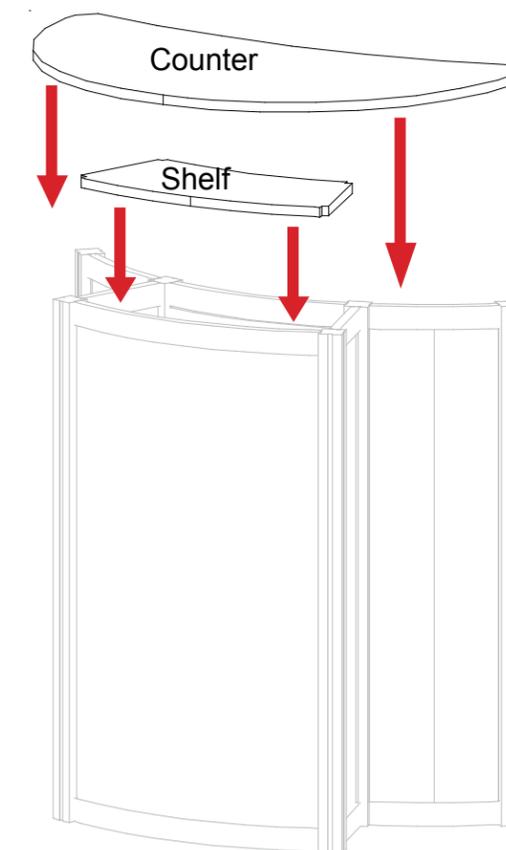
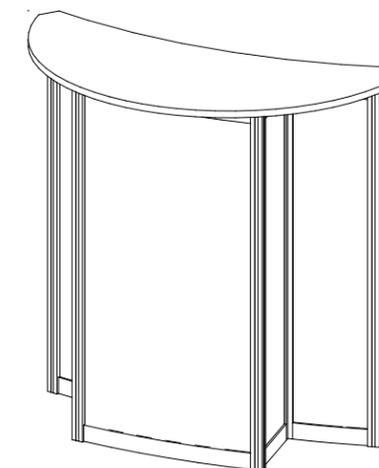
Item	Qty.	Description
10	4	40”h S40 Vertical Extrusion
11	1	40”h GS300 Vertical Extrusion w/ Door Stop
12	1	40”h GS300 Vertical Extrusion w/ Door Hinges
13	2	19.124”w Z41 Curved Horizontal Extrusion
14	4	8”w Z41 Horizontal Extrusion
15	4	8”w Z41 Curved Horizontal Extrusion
16	2	16.05”w Z41 Curved Horizontal Extrusion

Steps

- 1) Connect lower horizontal extrusions [13-16] between vertical extrusions [10-12] as shown.
- 2) Slide infills between vertical extrusions as shown.
- 3) Connect upper horizontal extrusions [13A-16A] between vertical extrusions [10-12] and on top of inserts.
- 4) Hang door from hinges on vertical [12].
- 5) Velcro shelf supports inside assembled base and place shelf on top of shelf supports.
- 5) Place counter top on assembled pedestal.



When assembled



Order #xxxxx -
Setup file can be found online at
www.ecosystemdisplays.com