Order #XXXXX - ECO-1073 - 10' x 10' Sustainable Exhibit

Item	Qty.	Description
1	4	Base Plate
10/10A	2/2	96"h RSG540 Vertical Extrusion w/ attached PR63
11/11A	2/2	42"w Z45 Horizontal Extrusion
14/14A	1/1	18" Z45 Curved Horizontal Extrusion

When assembled

11A

Velcro

14A

infill

11A

Velcro

Wing

Wing

Wing

Wing

10

10A

10

10A

Velcro
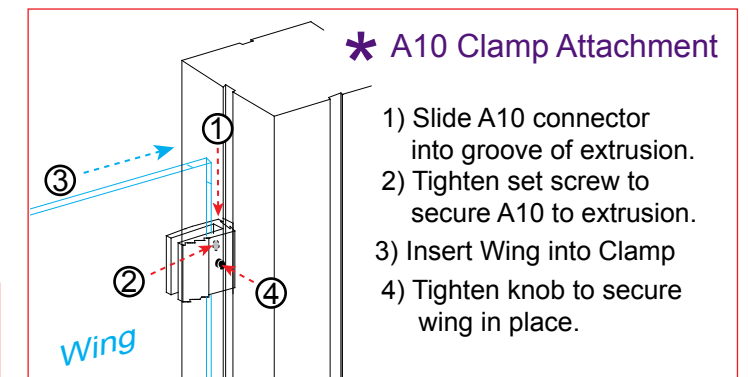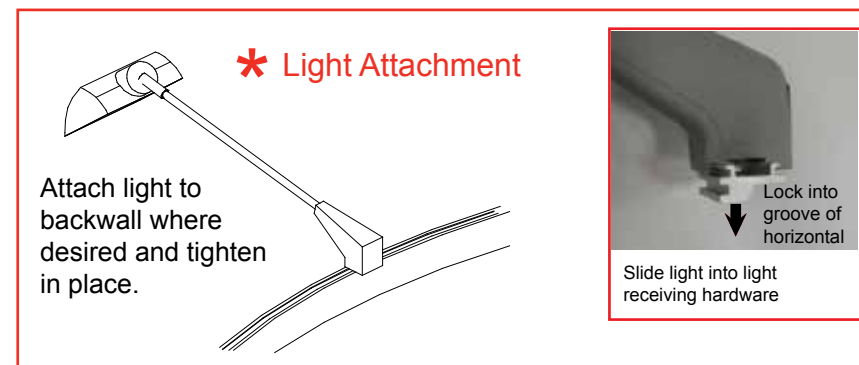
Velcro

Velcro

Velcro

Velcro

Velcro

11

14

11

1

1

1

1
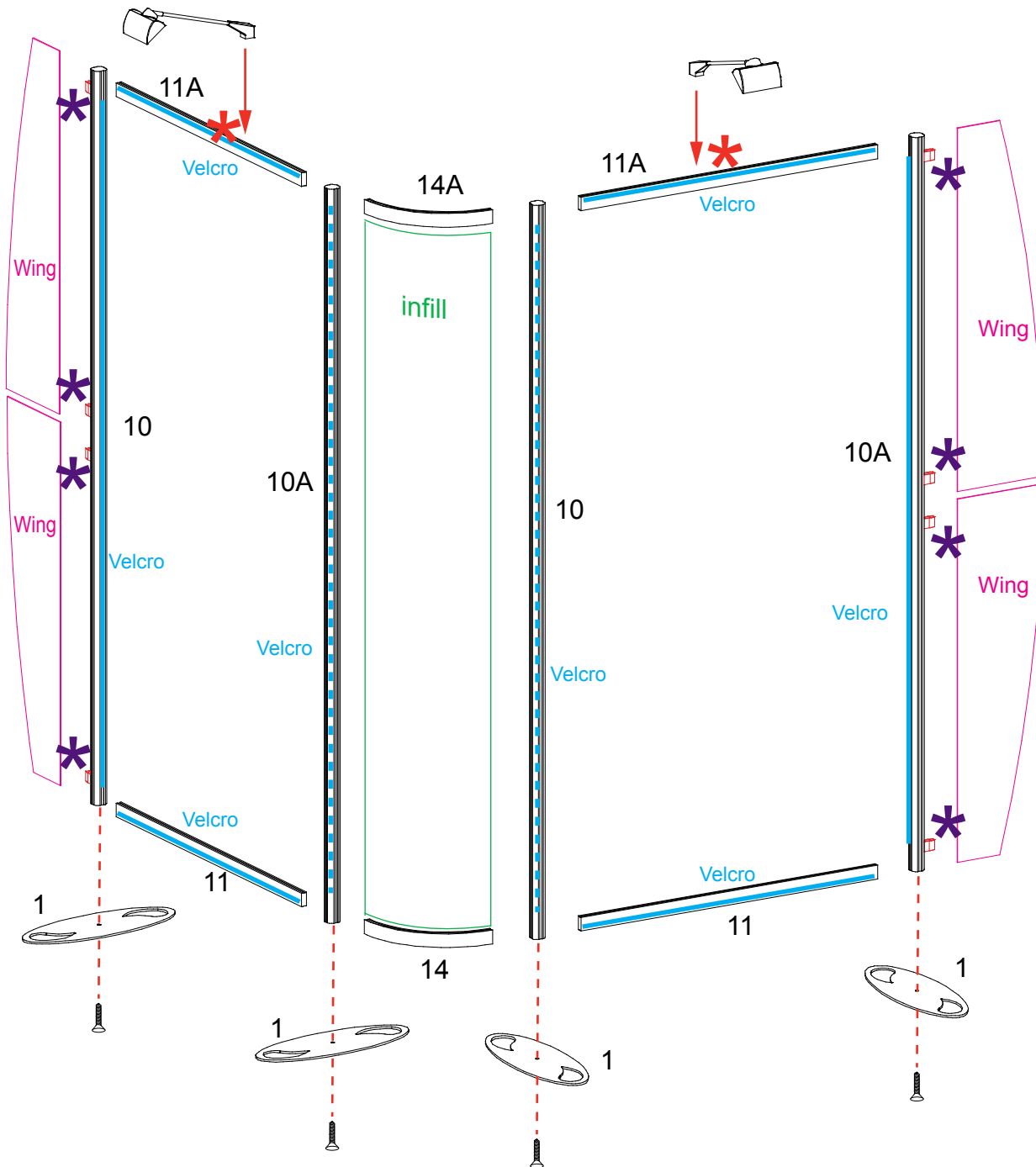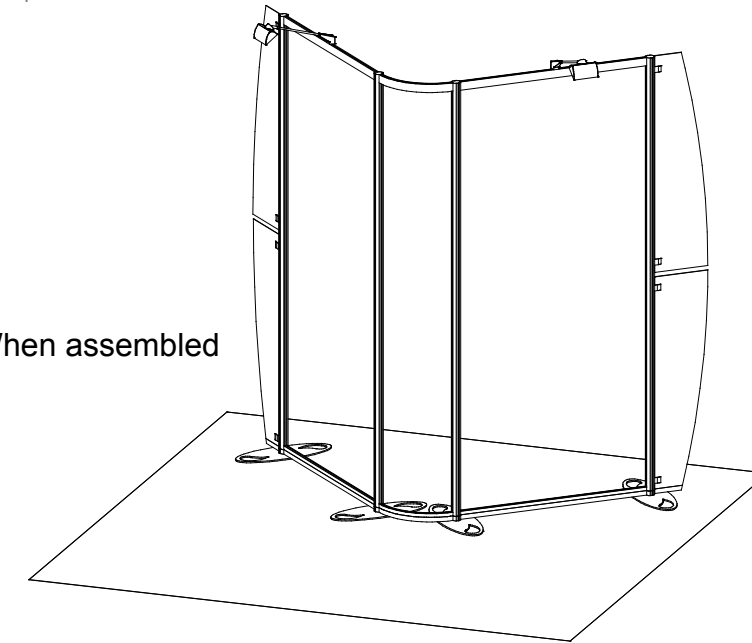
Steps:

1) Install Base Plates [1] to bottom of verticals as shown.
2) Connect horizontals [11,11A] between verticals [10,10A].
3) Connect horizontals [14,14A] between left & right assemblies, sliding infill between verticals.
4) Apply fabric graphics to front & back of assembly using Velcro.
5) Connect lights to top of assembly as shown. See Light Attachment detail.
6) Install wings to left & right verticals as shown, using A10 clamps. See A10 Clamp Attachment detail.

✱ Light Attachment

Attach light to backwall where desired and tighten in place.

Lock into groove of horizontal

Slide light into light receiving hardware

✱ A10 Clamp Attachment

1) Slide A10 connector into groove of extrusion.
2) Tighten set screw to secure A10 to extrusion.
3) Insert Wing into Clamp
4) Tighten knob to secure wing in place.

Wing

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General Setup Instructions

•The setup instructions are created specifically for your configuration.

•Setup instructions are laid out sequentially in levels, including exploded
 views and a logical series of steps for assembly. We encourage you to study
 the instructions before attempting to assemble your exhibit.

Cleaning and Packing

•Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.

•Use mild cleaners and soft materials such as cotton to clean all laminates.

•Keep exhibit components away form extreme heat and long exposure to
 sun light. This will prevent warping and fading.

•Retain all packing material for ease of re-packing. This protects the exhibit
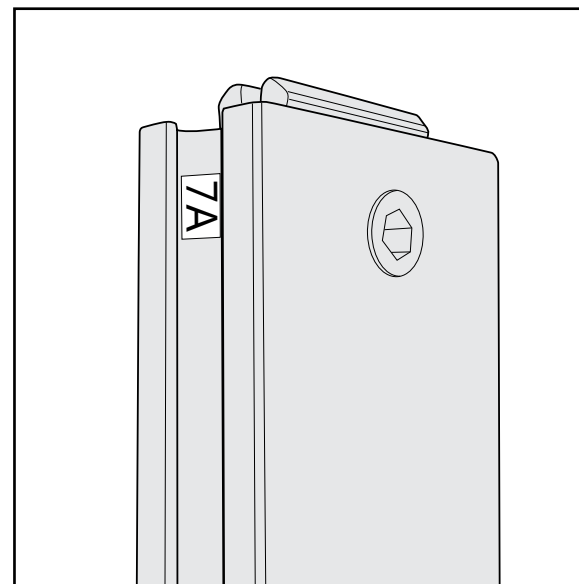 components and keeps each part organized.

Disassembling

•When disassembling exhibit, tighten all setscrews to prevent loss of hardware
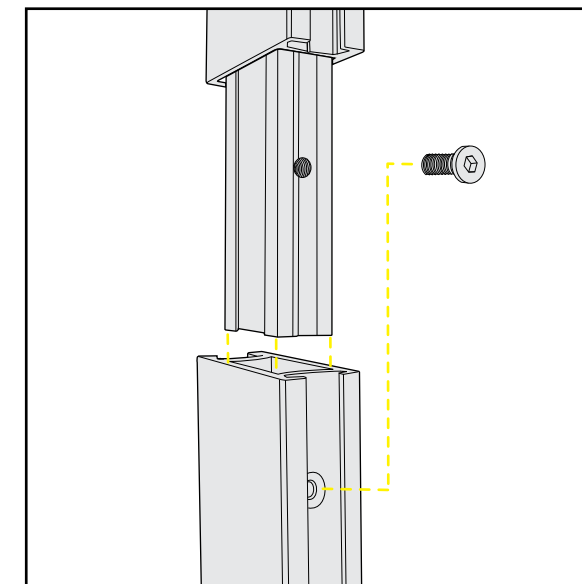 in the shipping process.
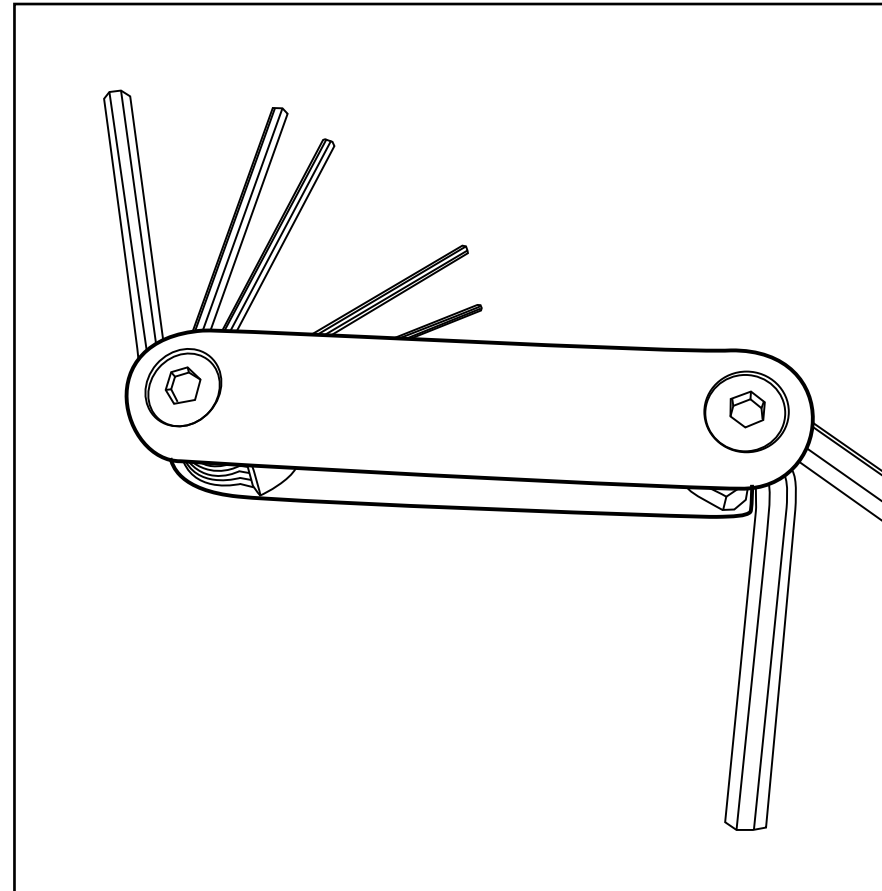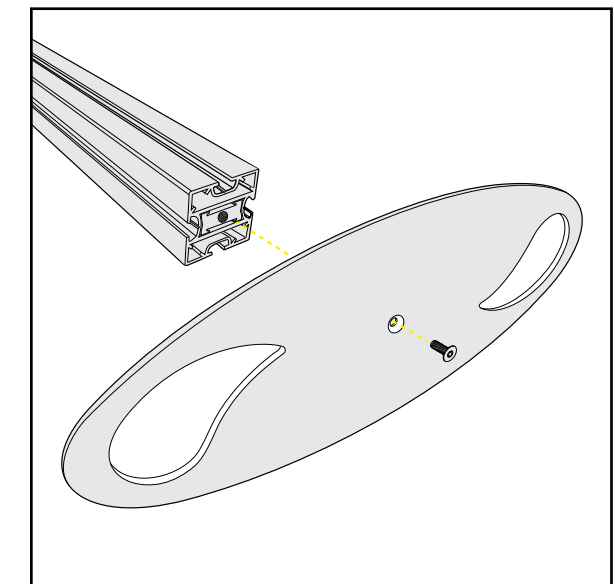

Hex Tool for Assembling Exhibit
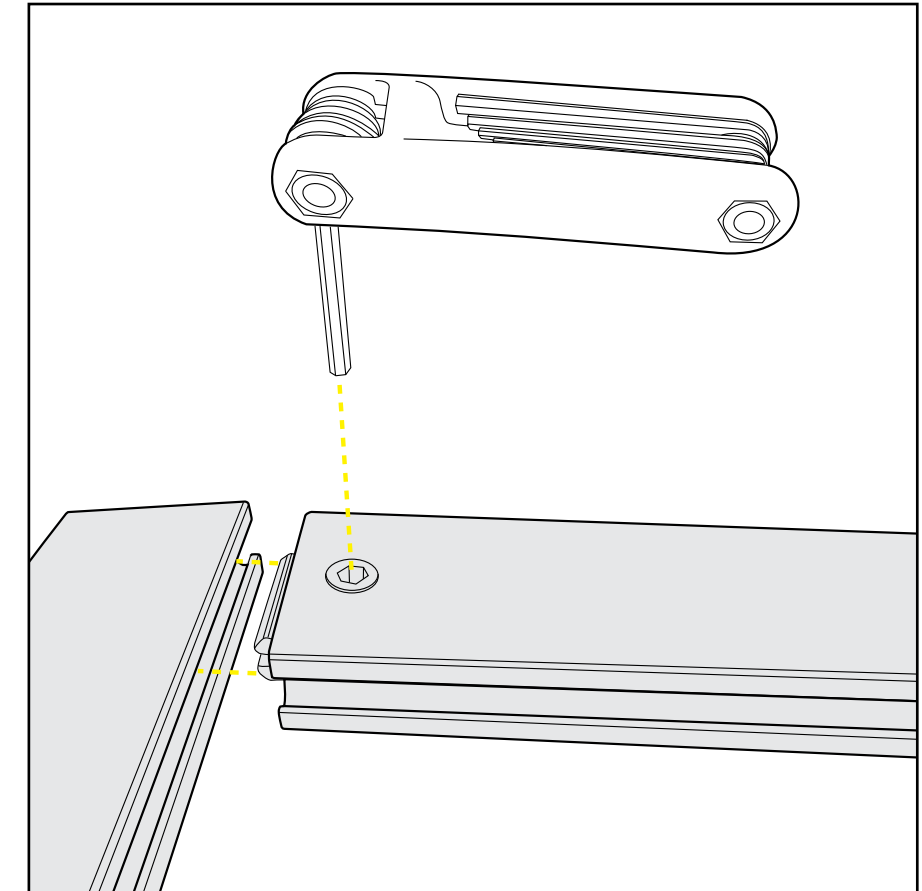
Extrusion Lock Connectors

Numbering Instructions for Setups/Packing

Inline Connection between Extrusions

Baseplate Connection for Vertical Extrusions

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