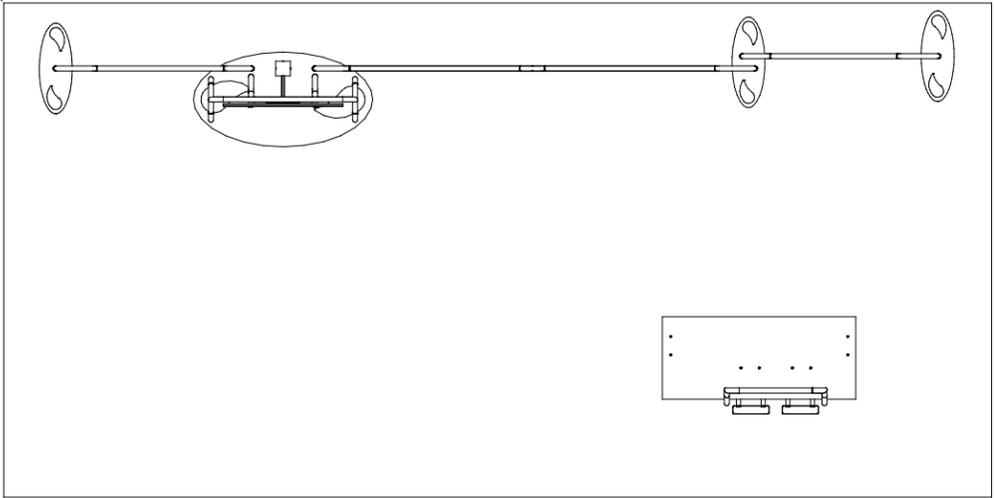
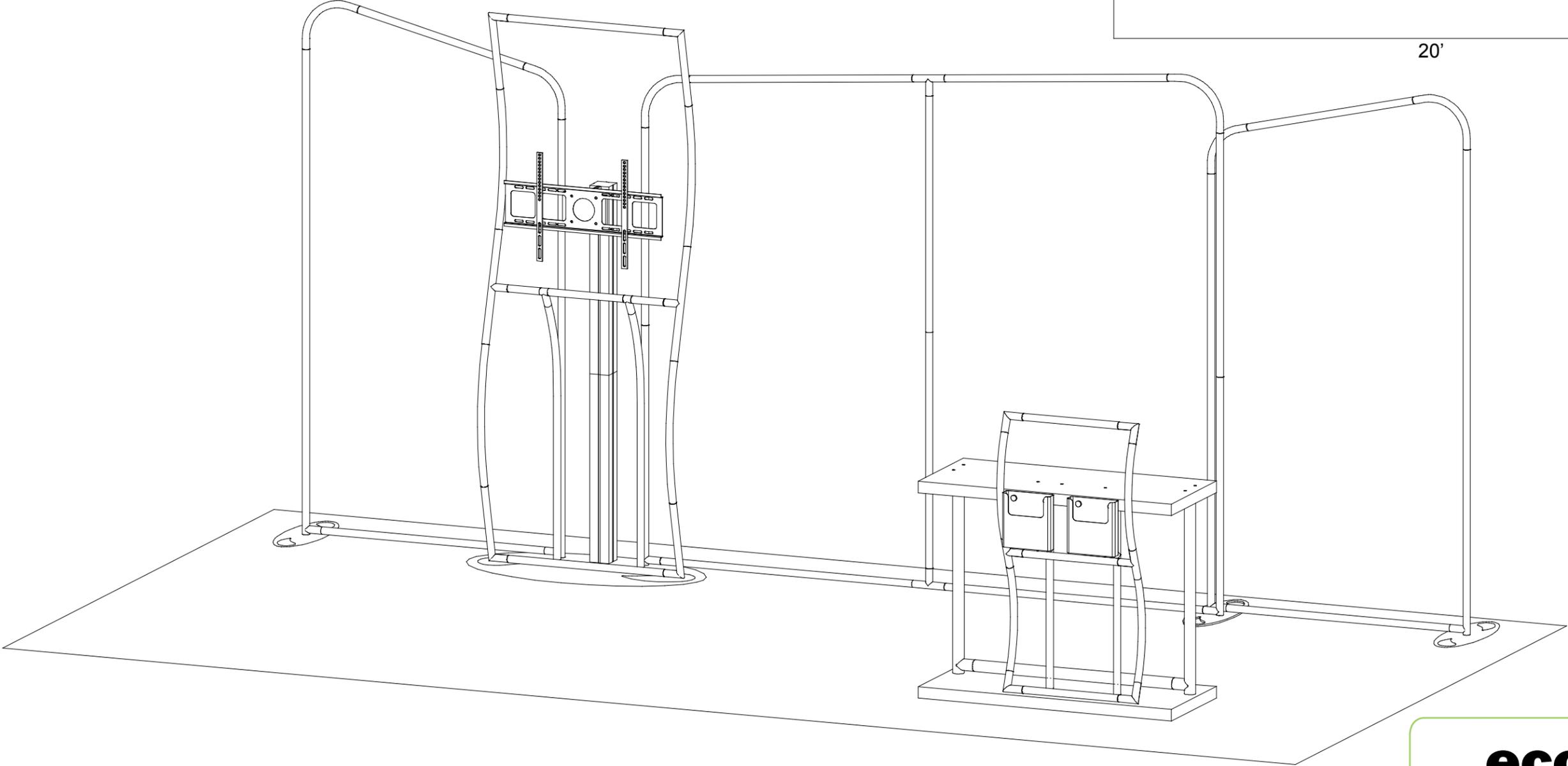


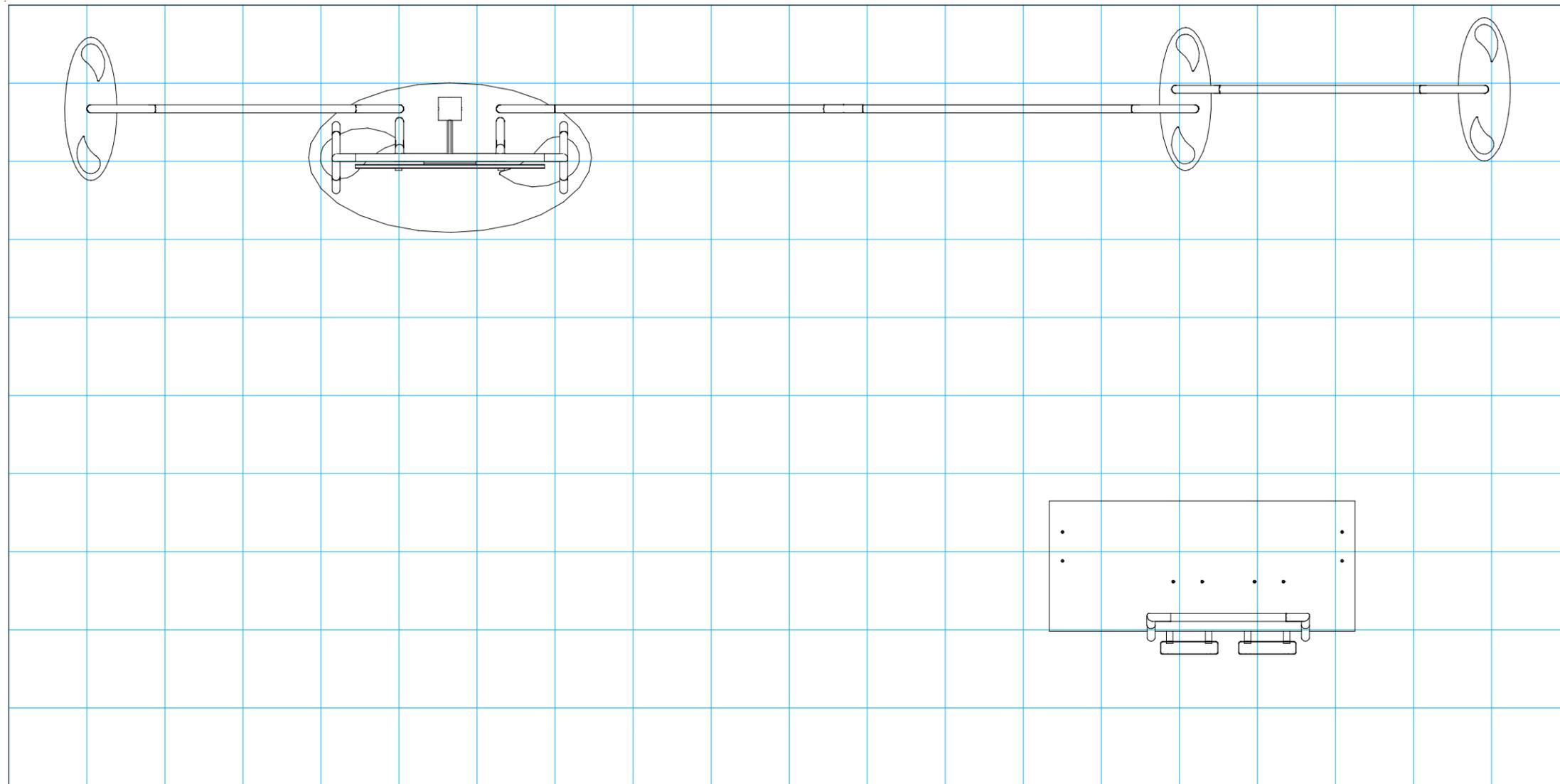
Order #XXXXX - ECO-2120 - 10' x 20' Sustainable Exhibit



20' 10' Plan View



Setups



 = 1 sq foot

General Setup Instructions

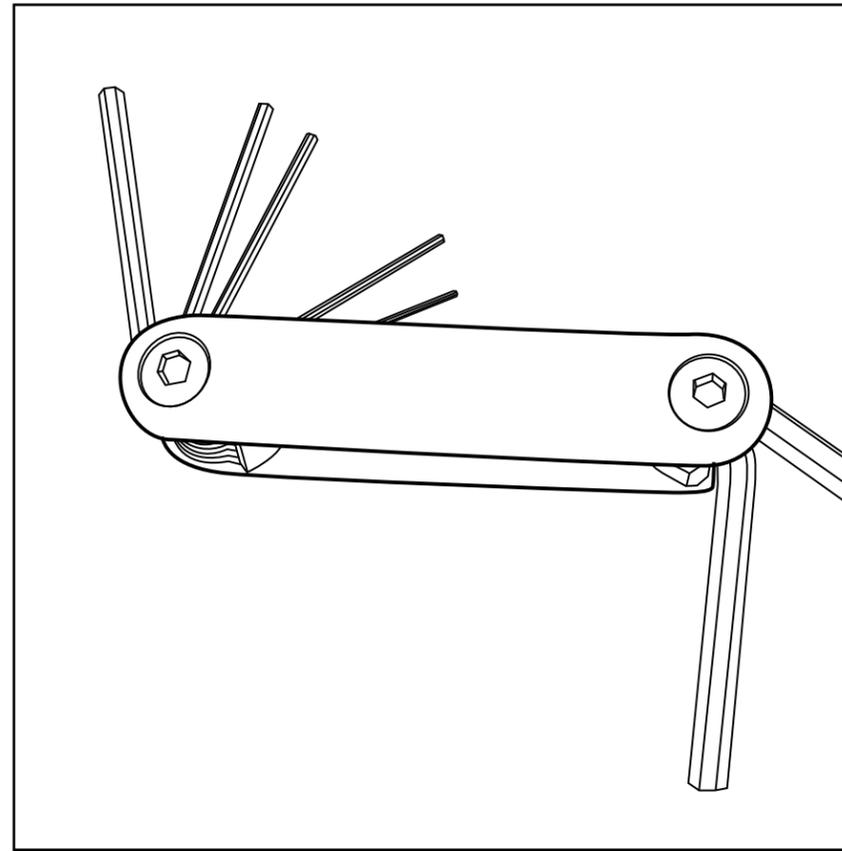
- The setup instructions are created specifically for your configuration.
- Setup instructions are laid out sequentially in levels, including exploded views and a logical series of steps for assembly. We encourage you to study the instructions before attempting to assemble your exhibit.

Cleaning and Packing

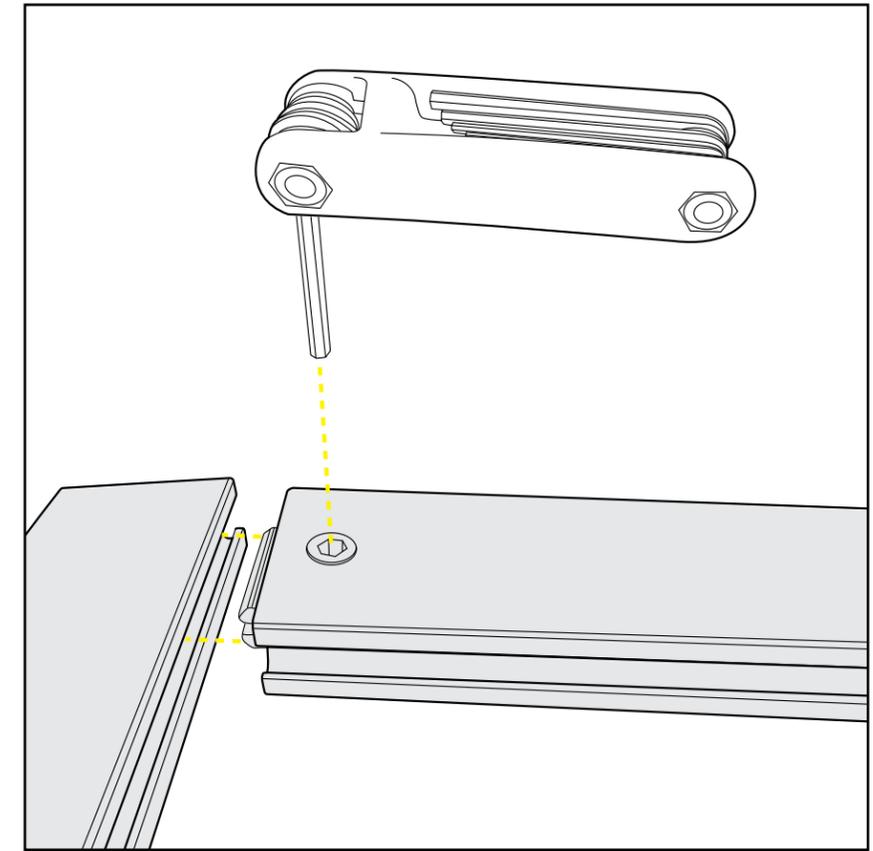
- Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.
- Use mild cleaners and soft materials such as cotton to clean all laminates.
- Keep exhibit components away from extreme heat and long exposure to sun light. This will prevent warping and fading.
- Retain all packing material for ease of re-packing. This protects the exhibit components and keeps each part organized.

Disassembling

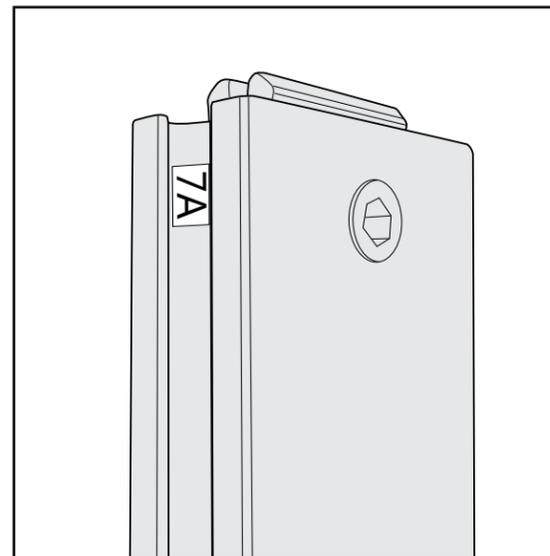
- When disassembling exhibit, tighten all setscrews to prevent loss of hardware in the shipping process.



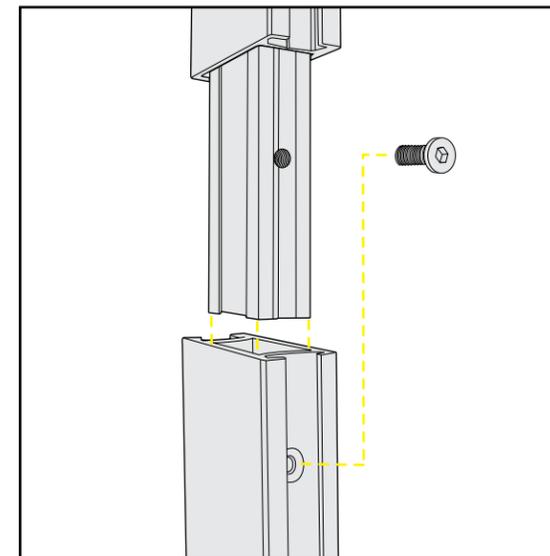
Hex Tool for Assembling Exhibit



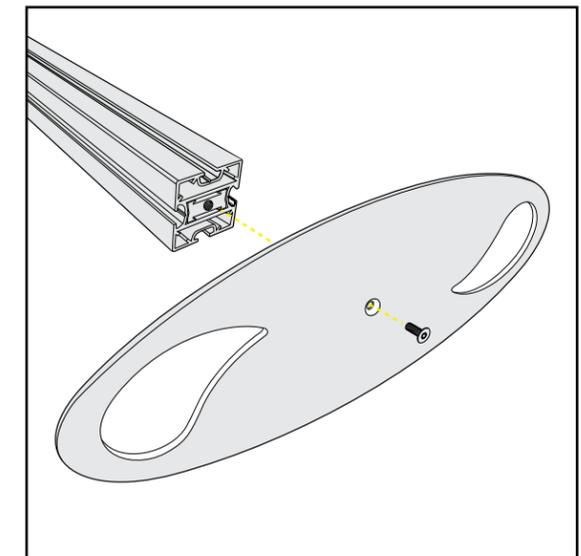
Extrusion Lock Connectors



Numbering Instructions for Setups/Packing



Inline Connection between Extrusions



Baseplate Connection for Vertical Extrusions



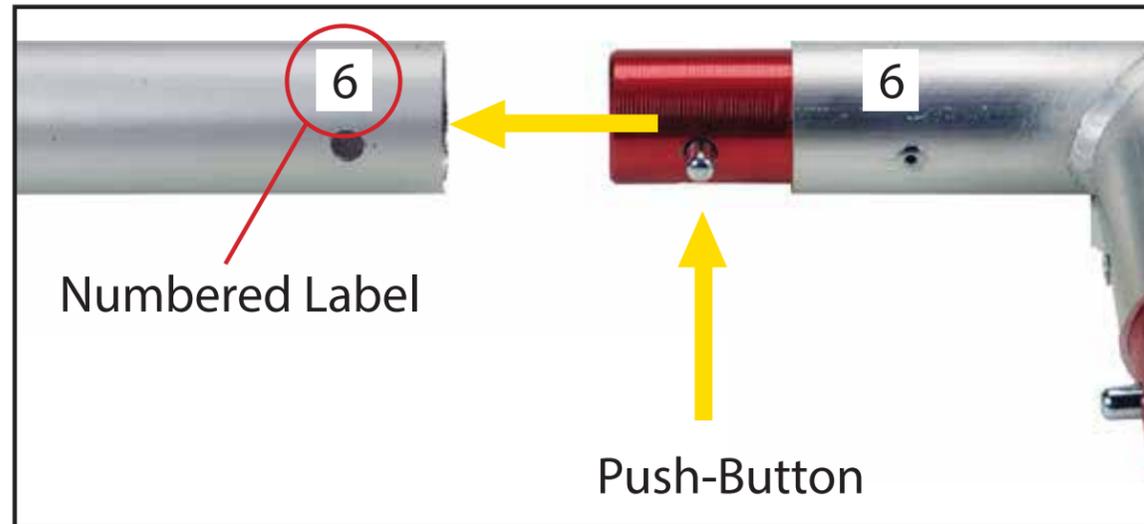
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

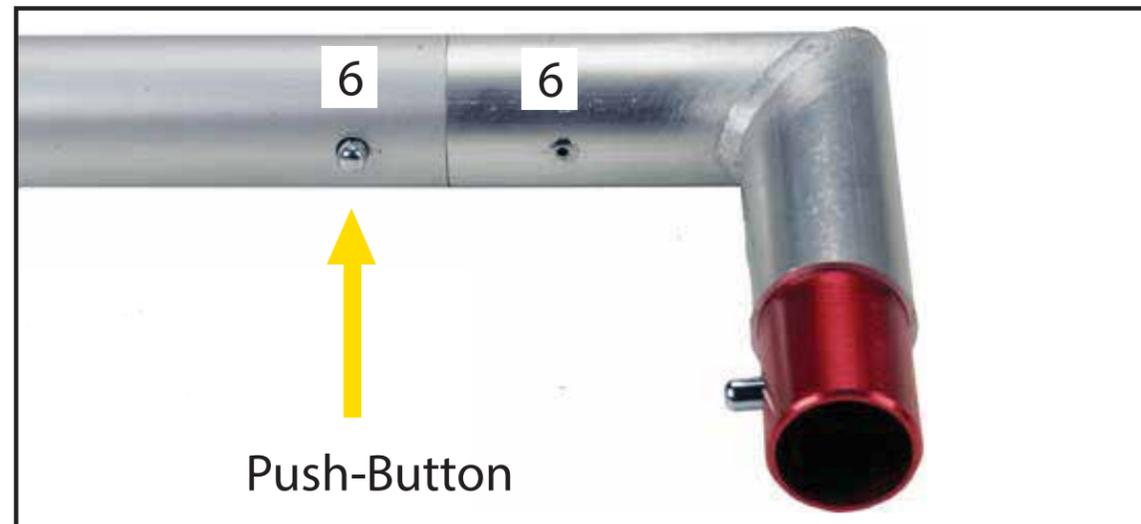
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



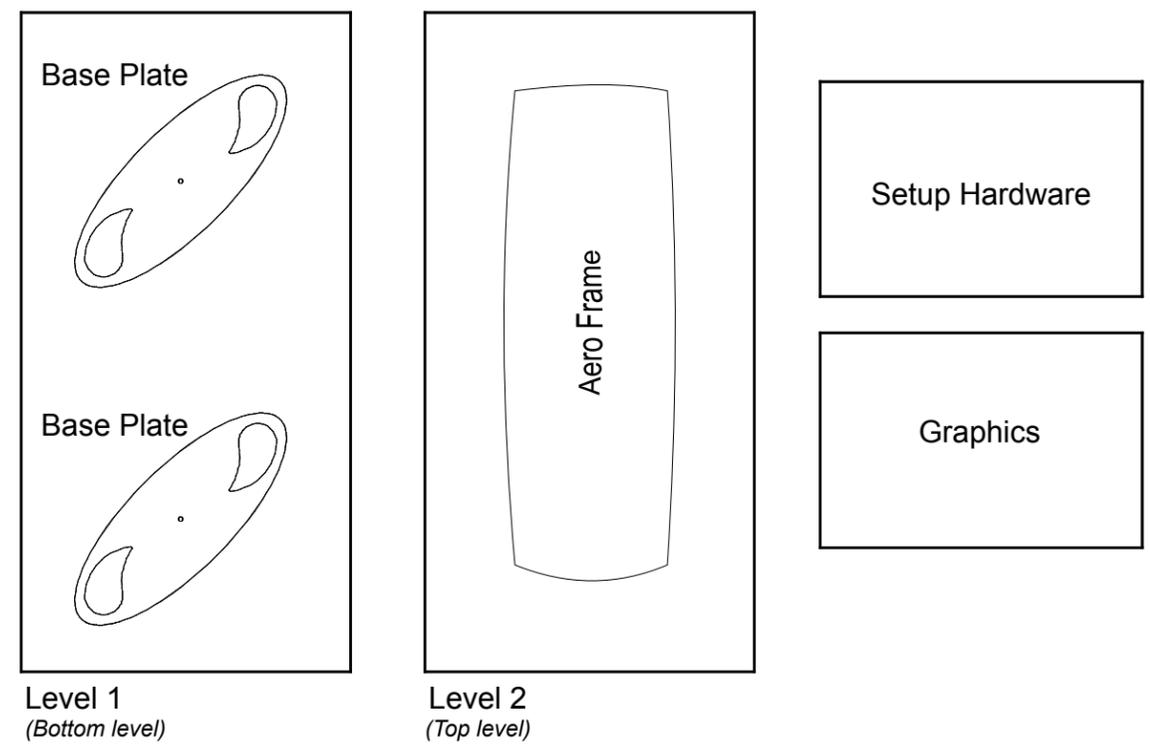
Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



10'x10' & 10'x20' Parts

Top View of Each Level

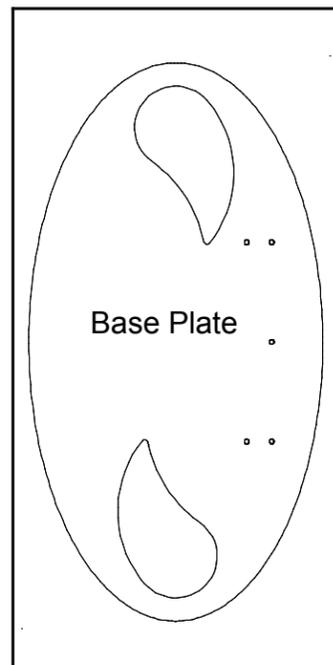
Parts labeled 1 through 13



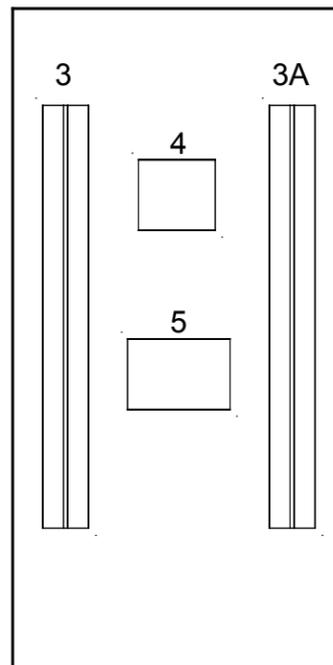
10'x10' & 10'x20' Parts

Top View of Each Level

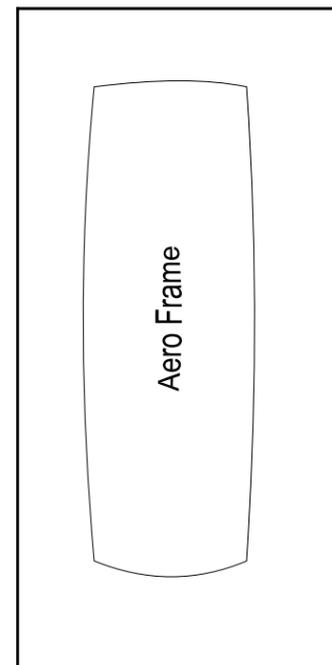
Parts labeled 1 through 18



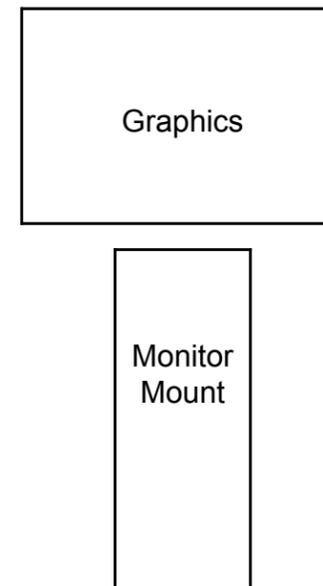
Level 1
(Bottom level)



Level 2

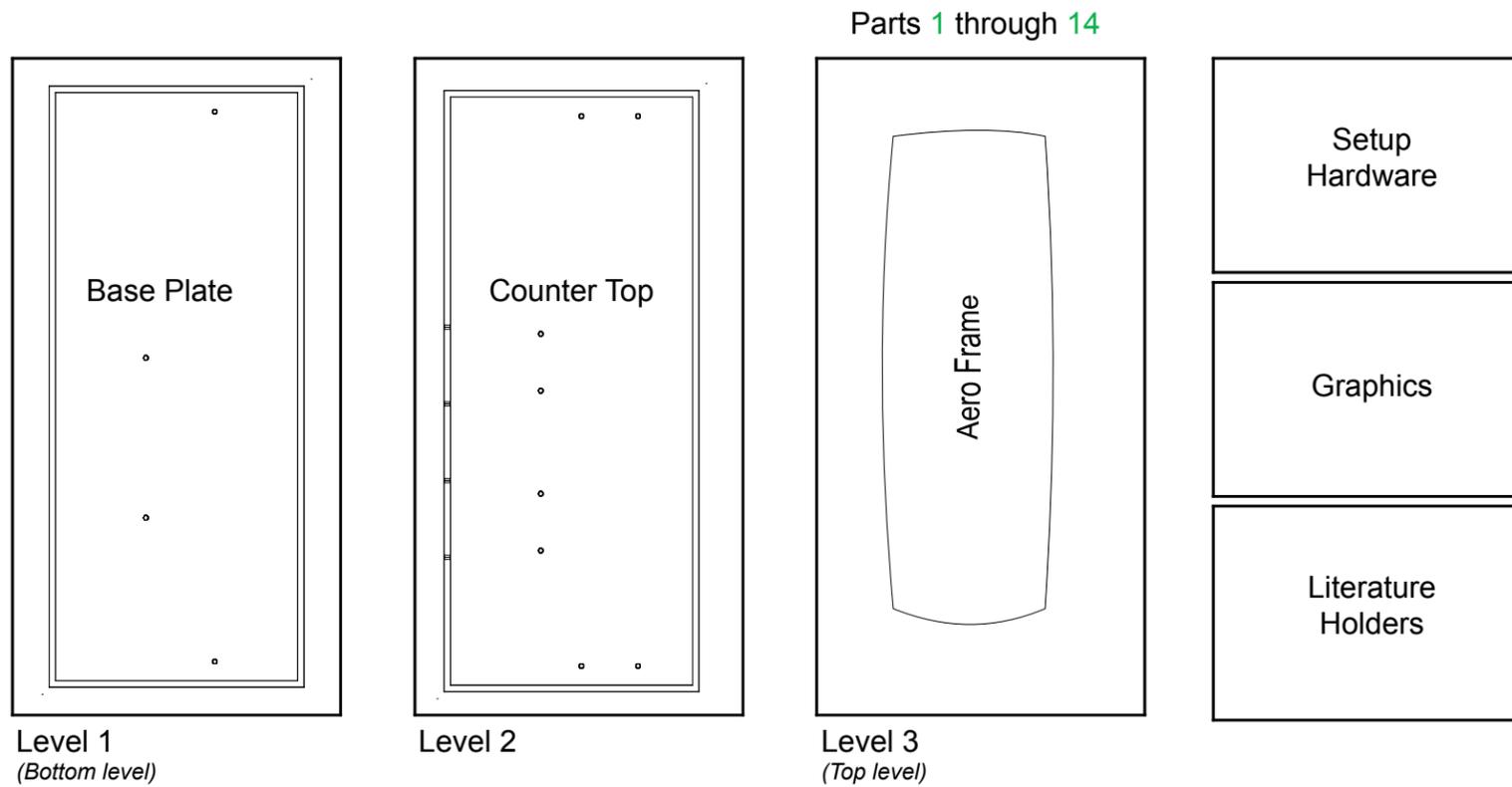


Level 3
(Top level)



10'x10' & 10'x20' Parts

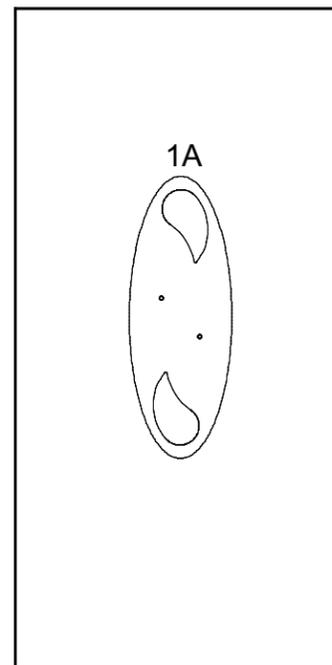
Top View of Each Level



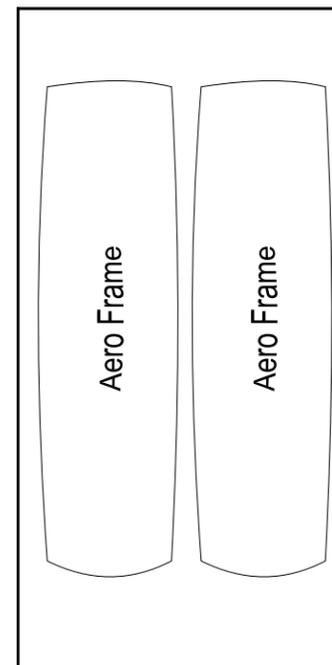
10'x20' Parts

Top View of Each Level

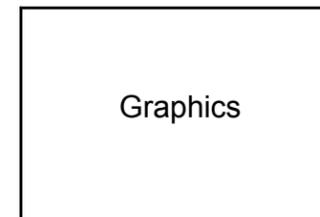
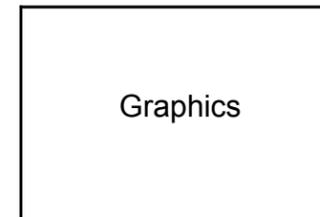
Parts labeled 1 through 8
Parts labeled 1 through 8



Level 1
(Bottom level)

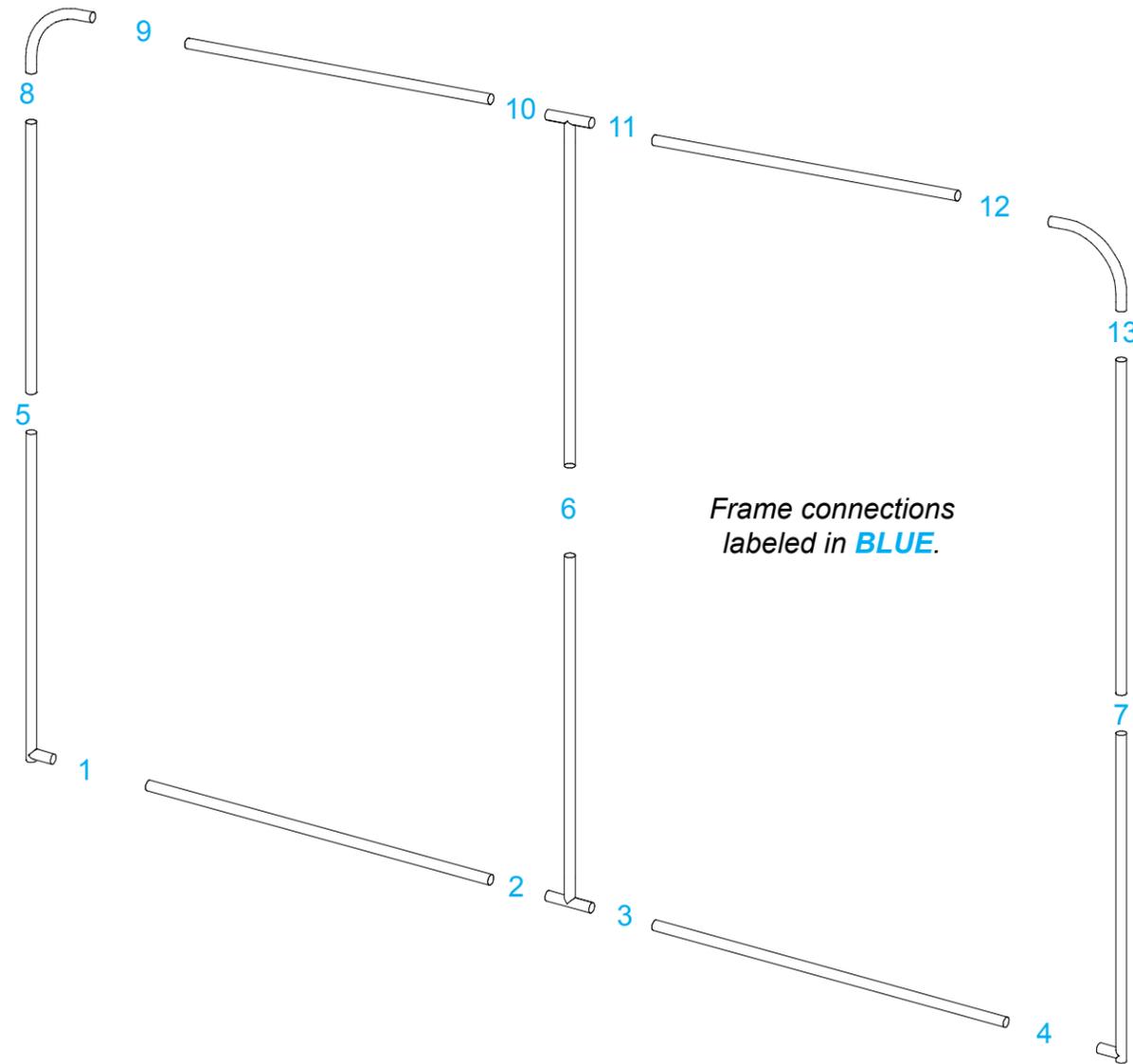


Level 2
(Top level)



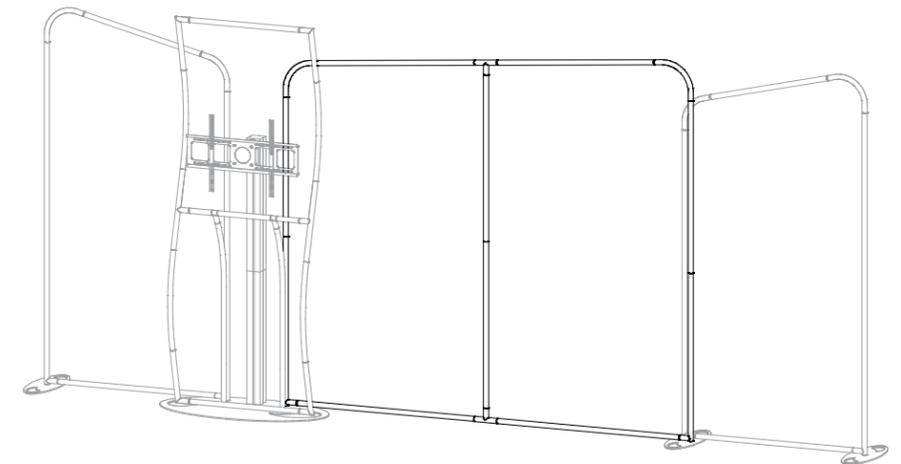
Steps:

- 1) Assemble Aero Frame parts labeled [1] through [13] together in numerical order as shown. Refer to the Aero assembly instructions General Info page.
- 2) Apply Pillowcase Graphic to frame assembly.



Frame connections labeled in **BLUE**.

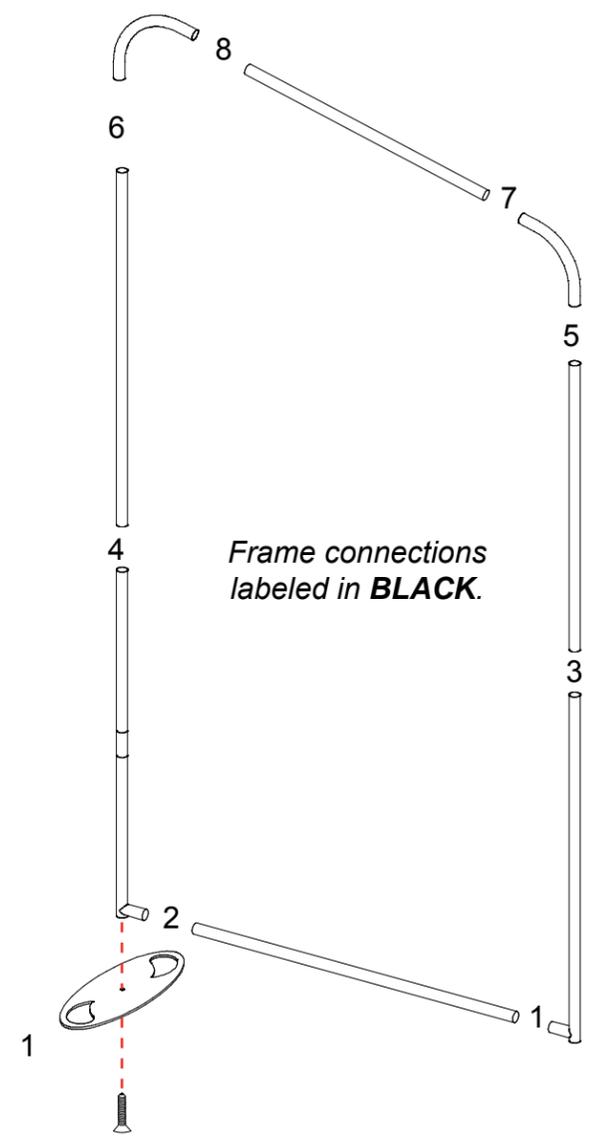
FRONT VIEW



Section Being Assembled is Highlighted in **BLACK**

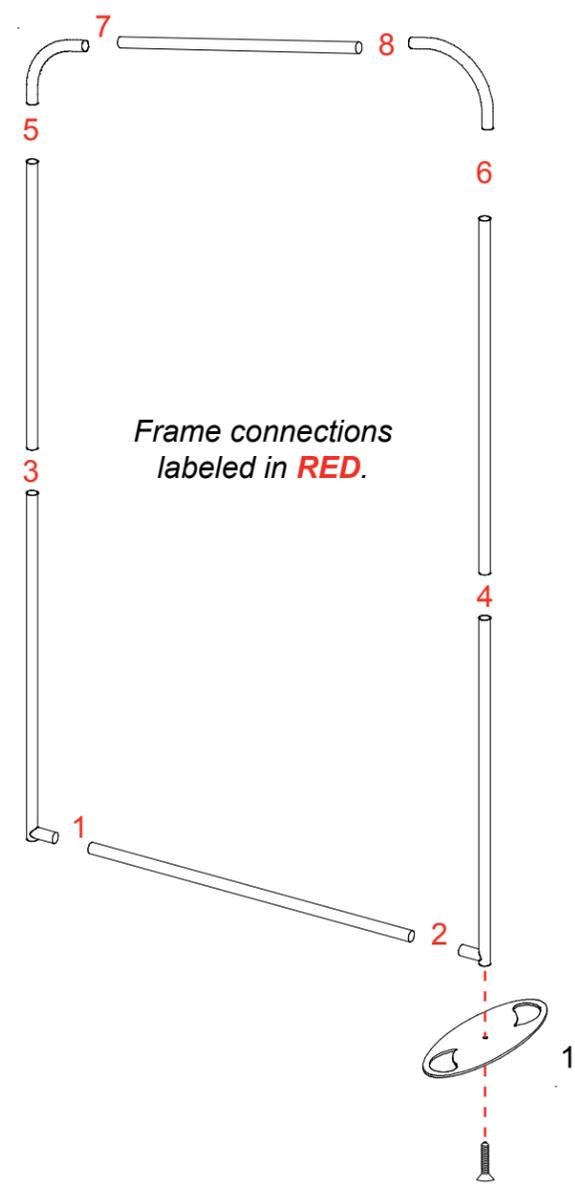
Item	Qty.	Description
1	2	8" x 22" Base Plate

- Steps:
- 1) Assemble Aero Frame parts labeled [1] through [8] & [1] through [8] together in numerical order as shown. *Refer to the Aero assembly instructions General Info page.*
 - 2) Apply Pillowcase Graphic to frame assembly.
 - 3) Attach Base Plates [1] to bottom of frame assemblies as shown, using bolts.

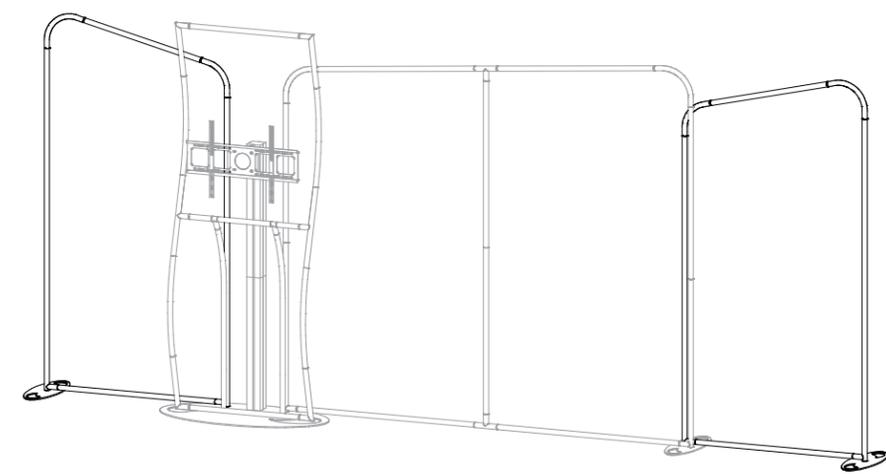


Frame connections labeled in **BLACK**.

FRONT VIEW



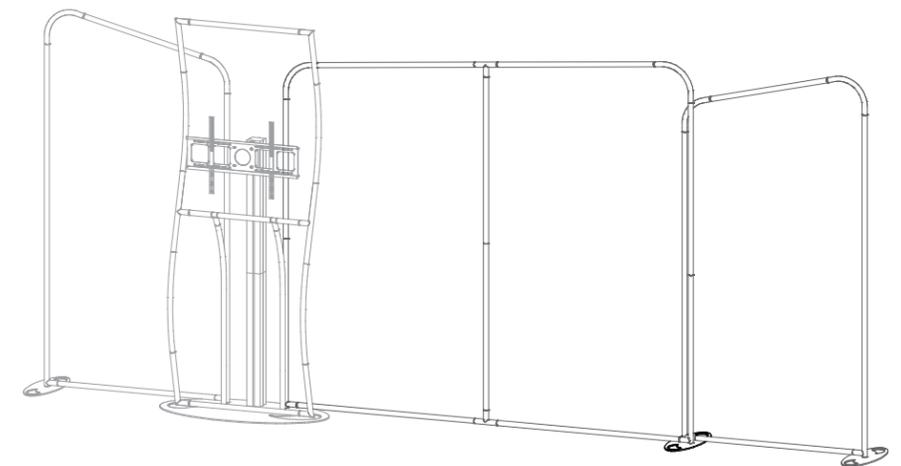
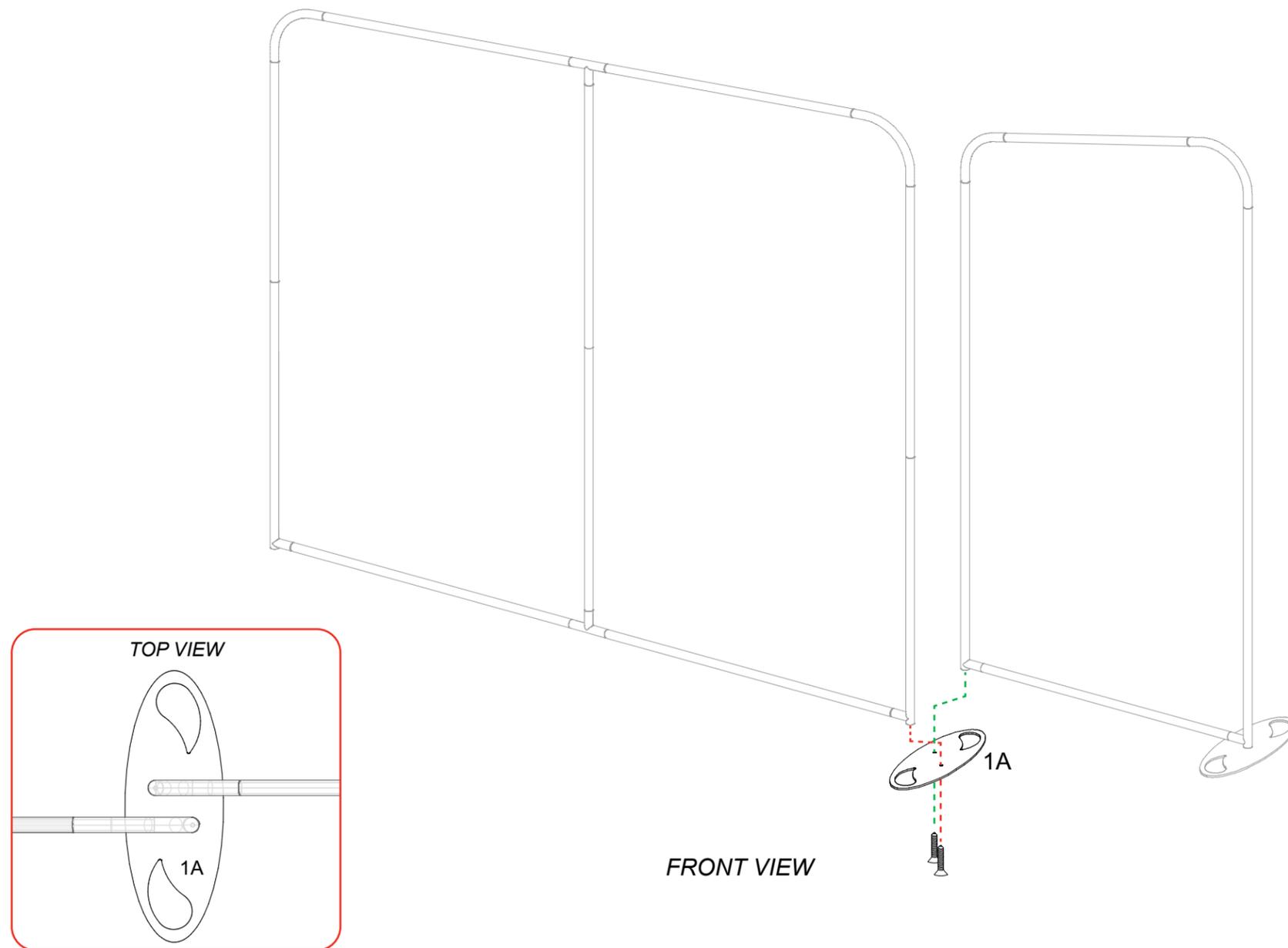
Frame connections labeled in **RED**.



Section Being Assembled is Highlighted in **BLACK**

Item	Qty.	Description
1A	1	8" x 22" Base Plate w/ two holes

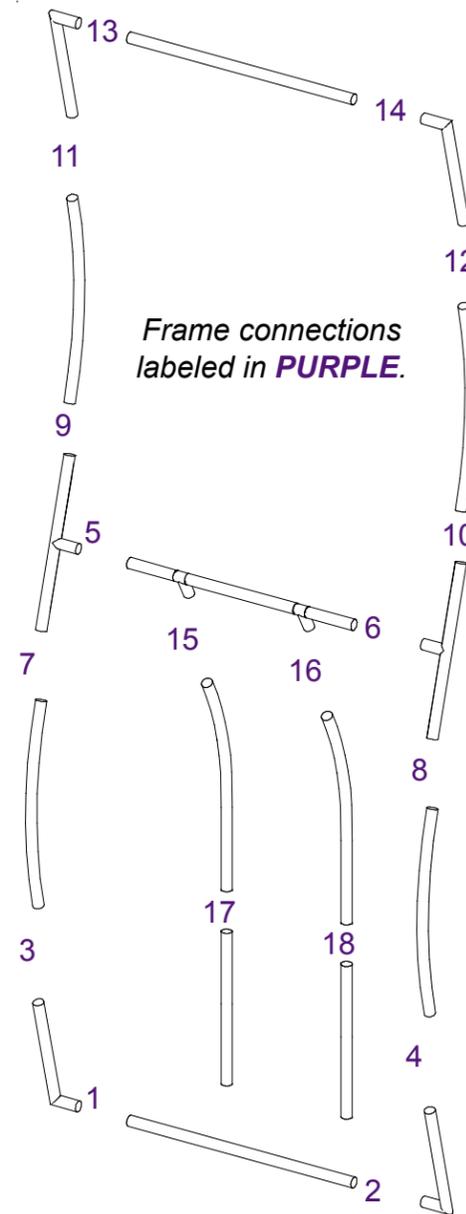
Steps:
1) Attach Base Plate [1A] to bottom of frame assemblies as shown, using bolts.



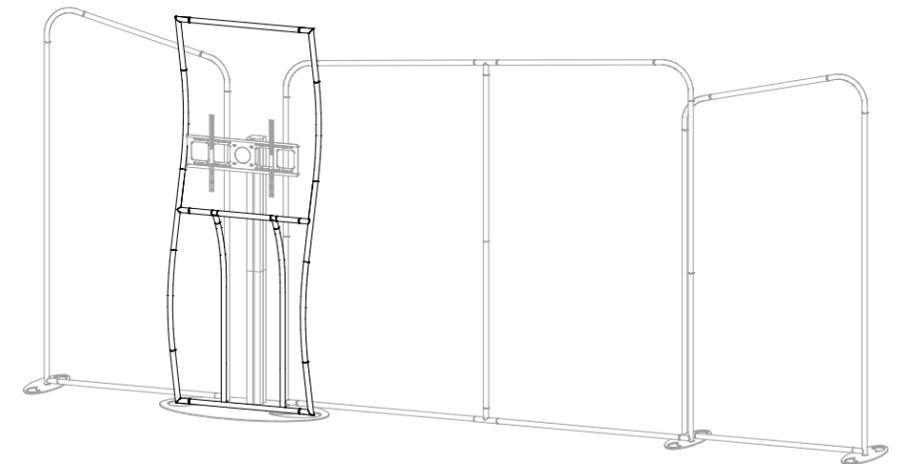
Section Being Assembled is Highlighted in BLACK

Steps:

- 1) Assemble Aero Frame parts labeled [1] through [18] together in numerical order as shown. Refer to the Aero assembly instructions General Info page.
- 2) Apply Pillowcase Graphic to frame assembly.



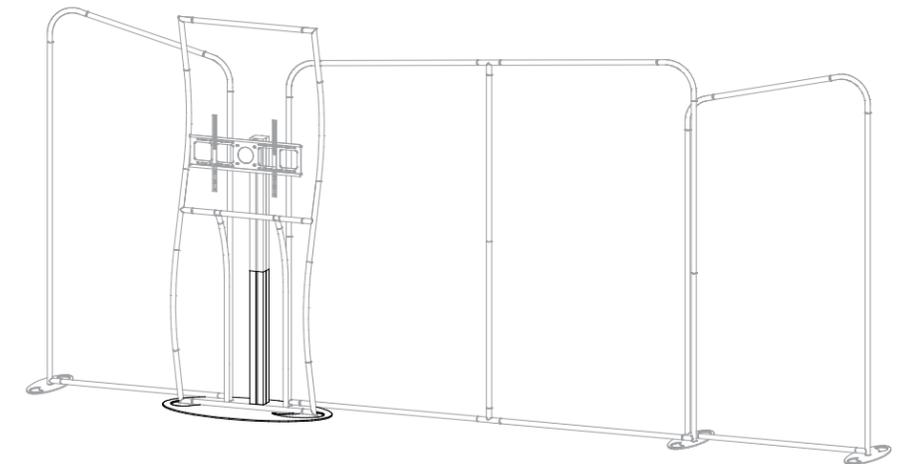
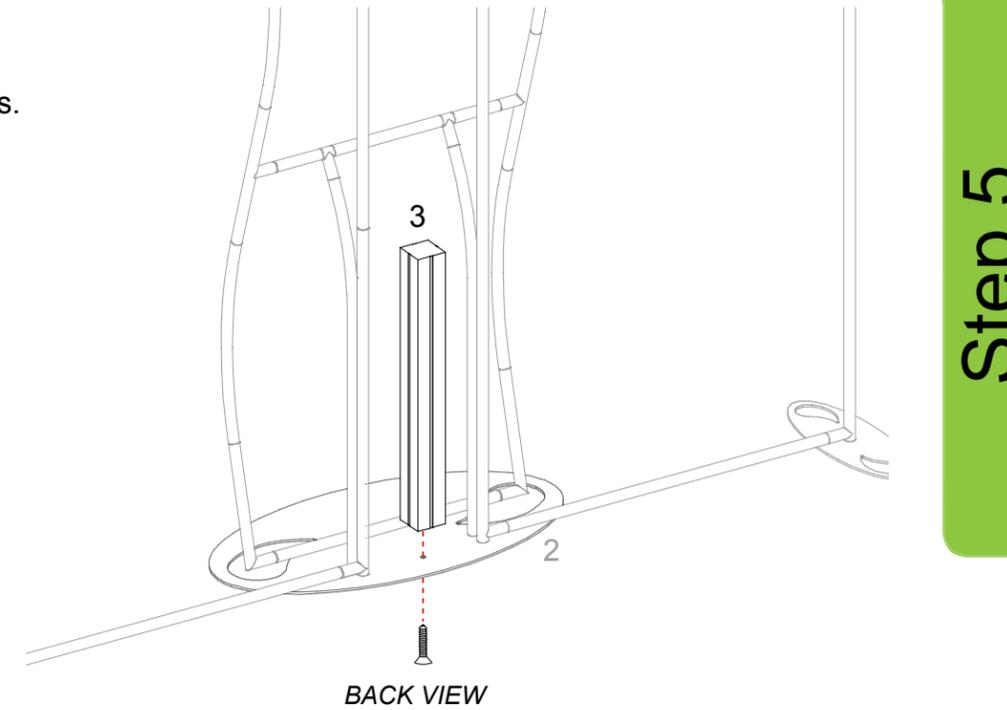
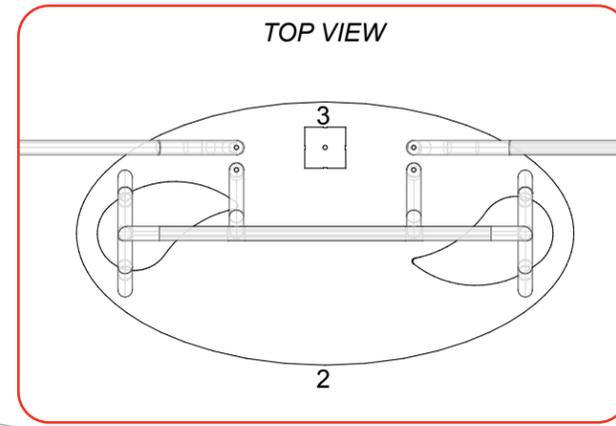
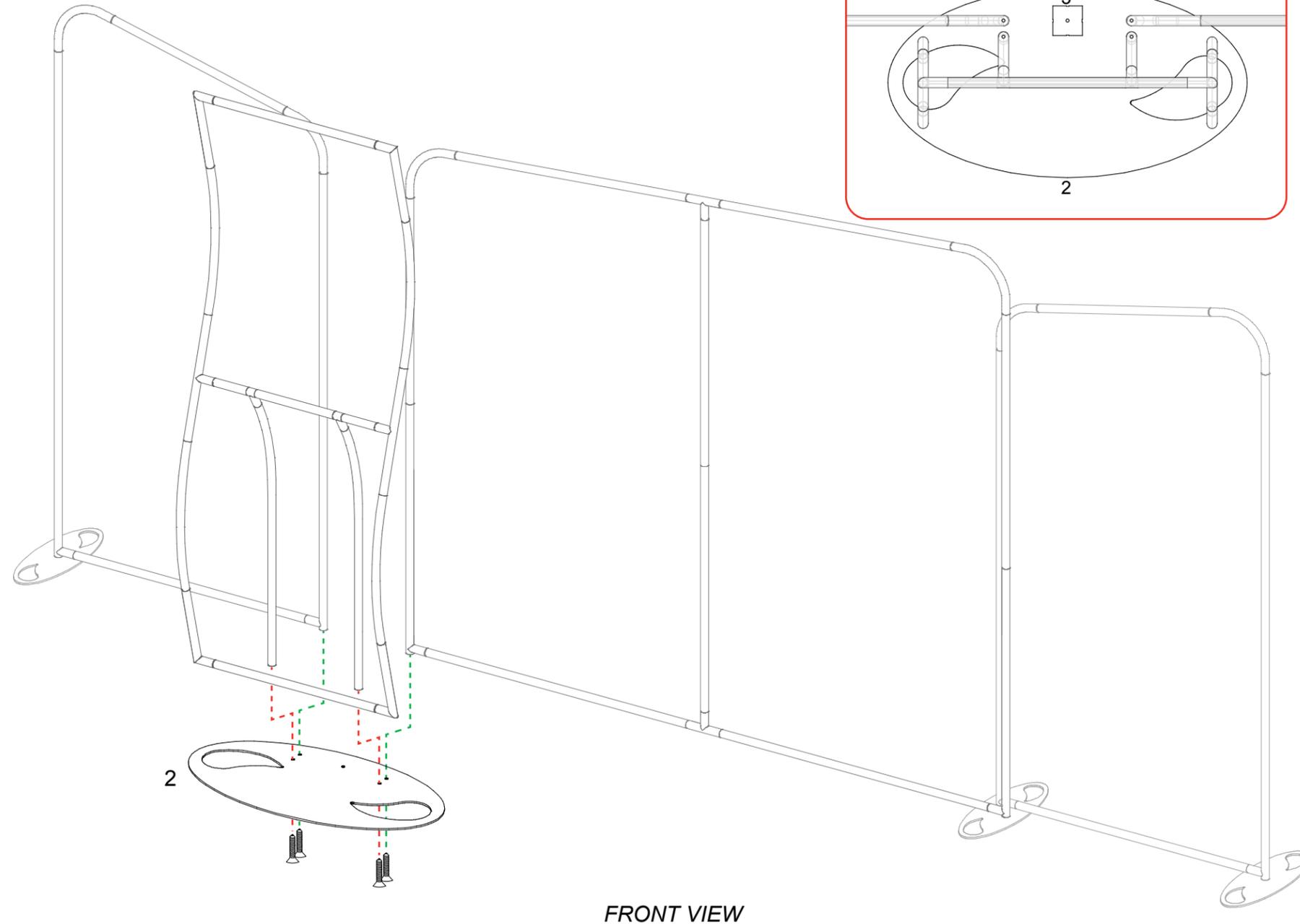
FRONT VIEW



Section Being Assembled is Highlighted in BLACK

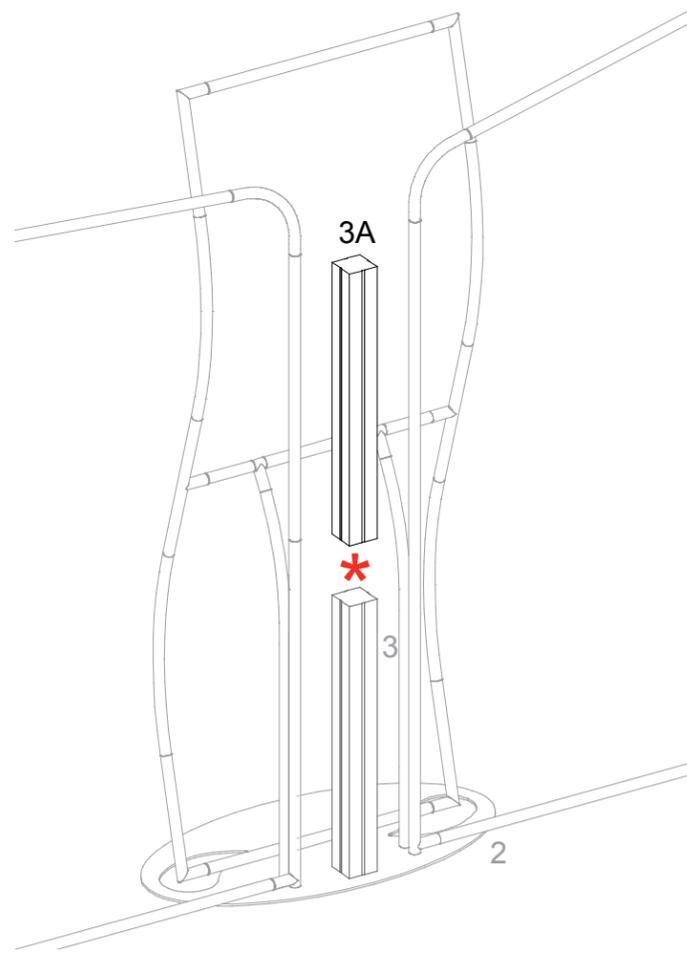
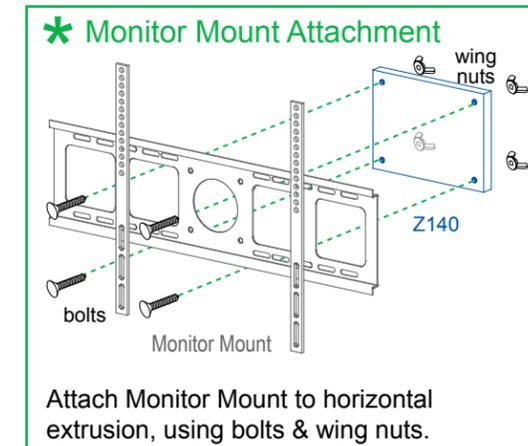
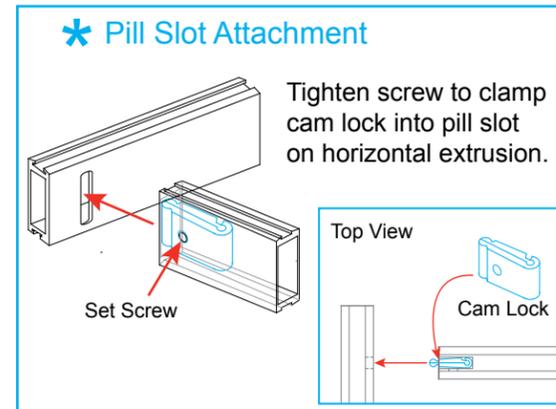
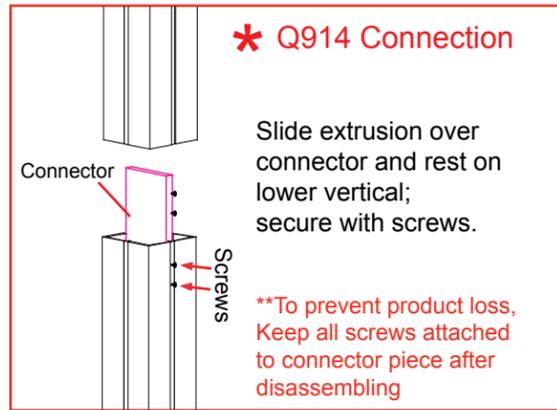
Item	Qty.	Description
2	1	43.5" x 23" Base Plate
3	1	33"h Q914 Vertical Extrusion

- Steps:
- 1) Attach Base Plate [2] to bottom of frame assemblies as shown, using bolts.
 - 2) Connect vertical [3] to Base Plate [2], using bolt.

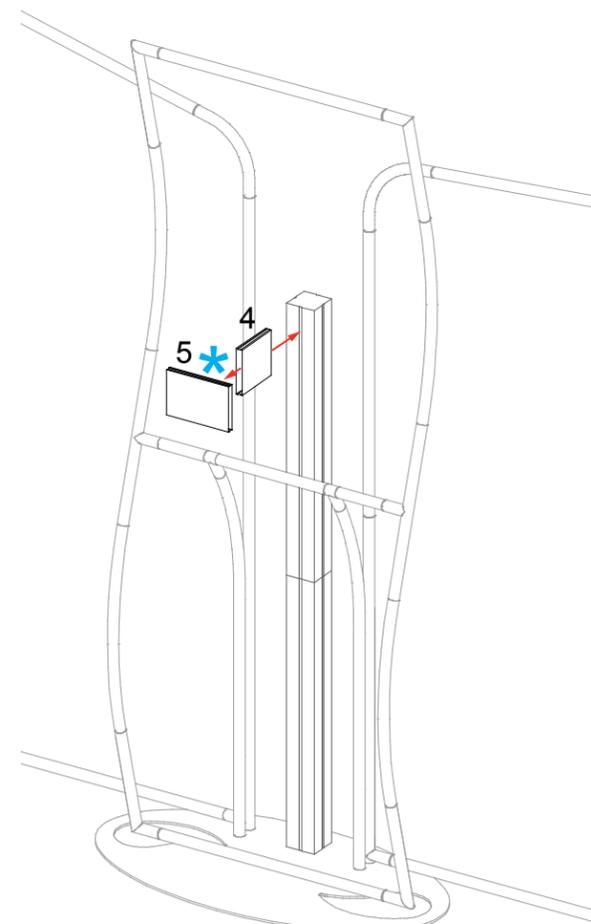


Item	Qty.	Description
3A	1	33”h Q914 Vertical Extrusion
4	1	6”w Z140 Horizontal Extrusion
5	1	8”w Z140 Horizontal Extrusion

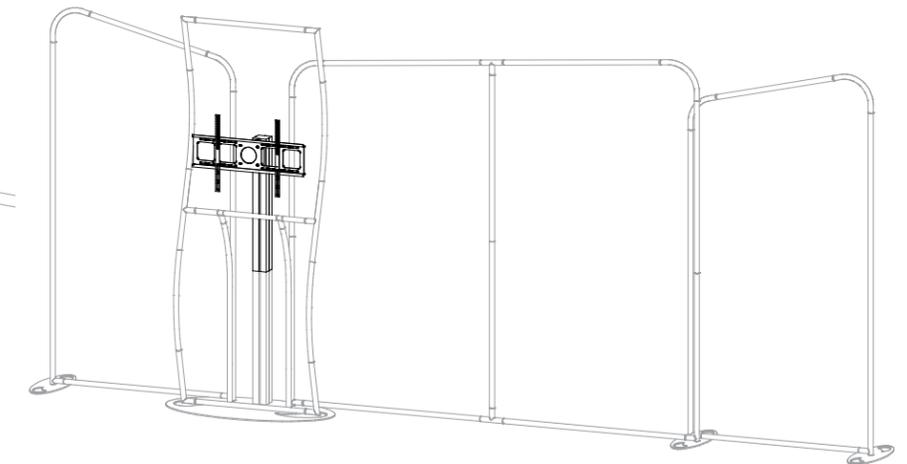
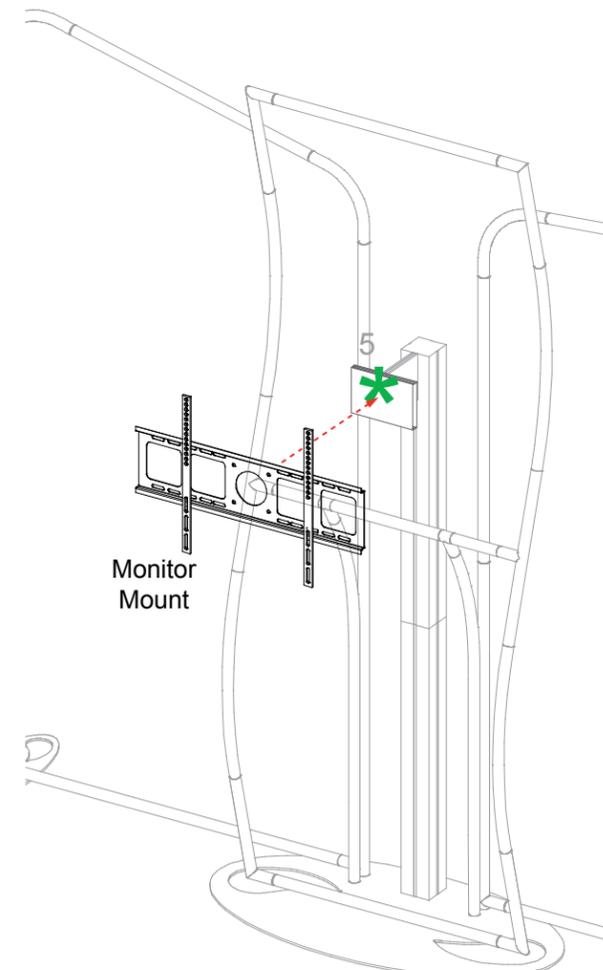
- Steps:
- 1) Assemble upper vertical [3A] to lower vertical [3]. See **Q914 Connection** detail.
 - 2) Attach horizontal [4] to vertical [3A]. Horizontal [4] passes through graphic.
 - 3) Connect horizontal [4] to pill slot on back of horizontal [5]. See **Pill Slot Attachment** detail.
 - 4) Install Monitor Mount to horizontal [5]. See **Monitor Mount Attachment** detail.



BACK VIEW



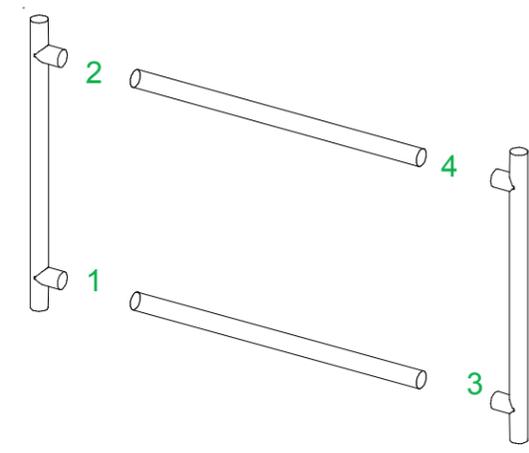
FRONT VIEW



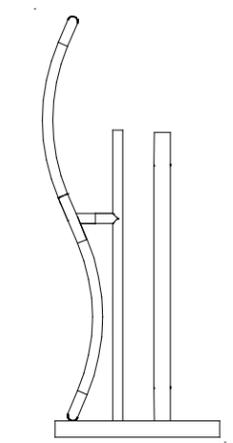
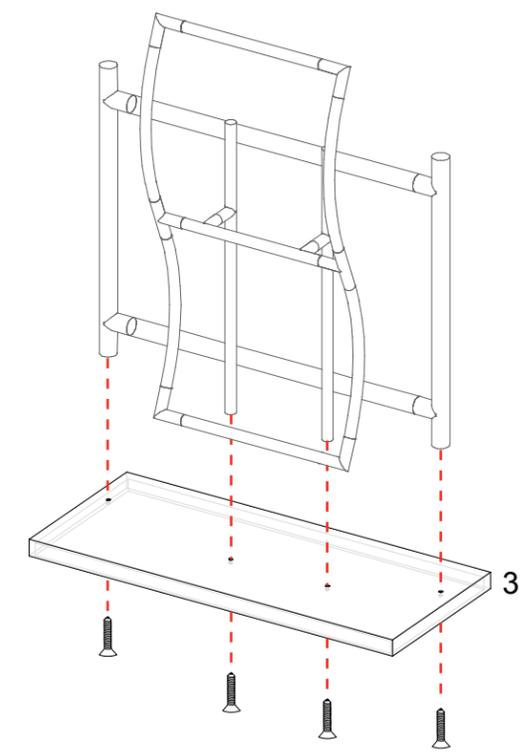
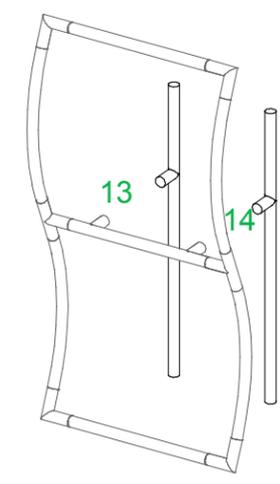
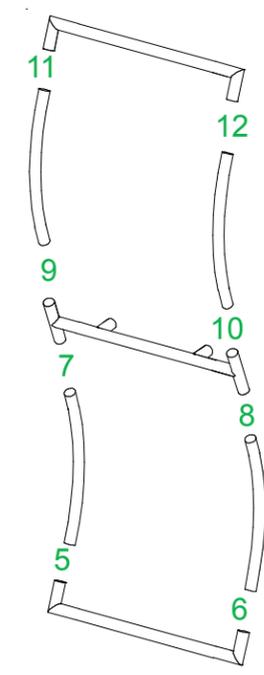
Section Being Assembled is Highlighted in BLACK

Item	Qty.	Description
3	1	47"w x 20"d Counter Base

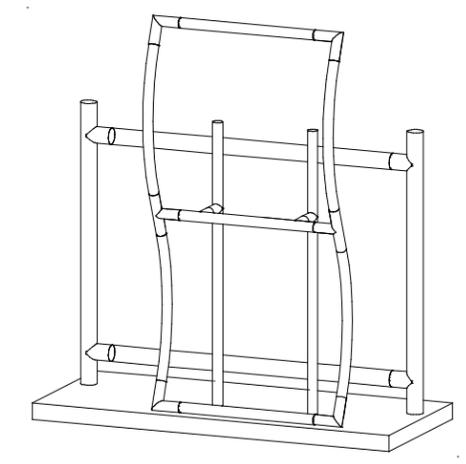
- Steps:
- 1) Assemble Aero Frame parts labeled [1] through [4] together in numerical order as shown. Refer to the Aero assembly instructions General Info page.
 - 2) Apply Pillowcase Graphic to frame assembly.
 - 3) Assemble Aero Frame parts labeled [5] through [14] together in numerical order as shown.
 - 4) Apply Pillowcase Graphic to frame assembly.
 - 5) Connect Aero frame assemblies to Counter Base, using bolts.



Frame connections labeled in GREEN.



Side View

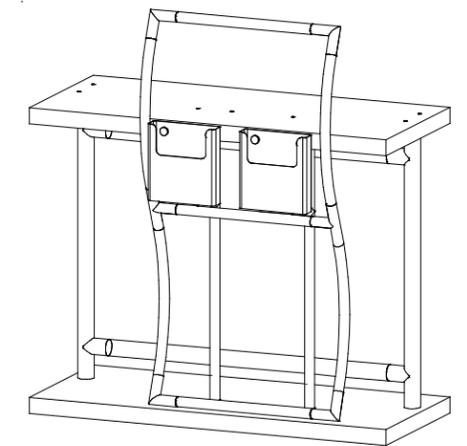
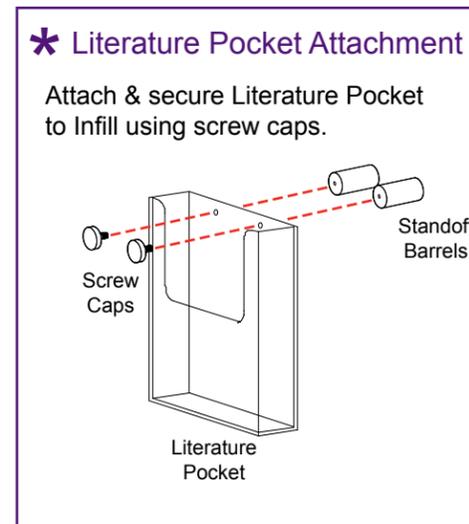
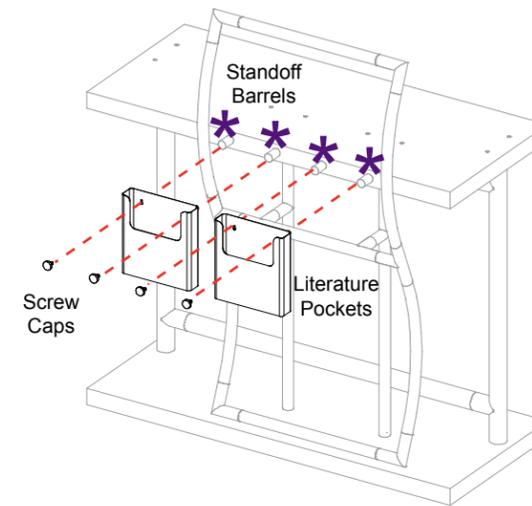
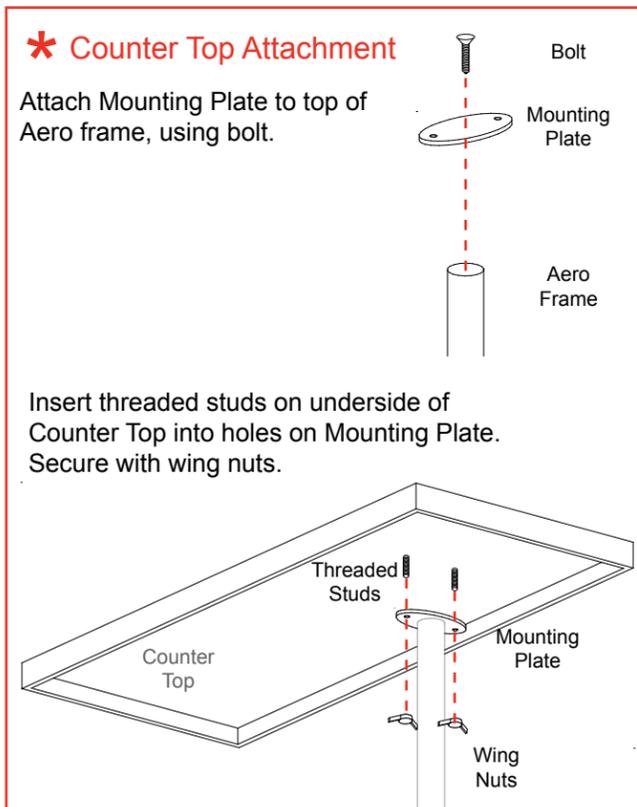
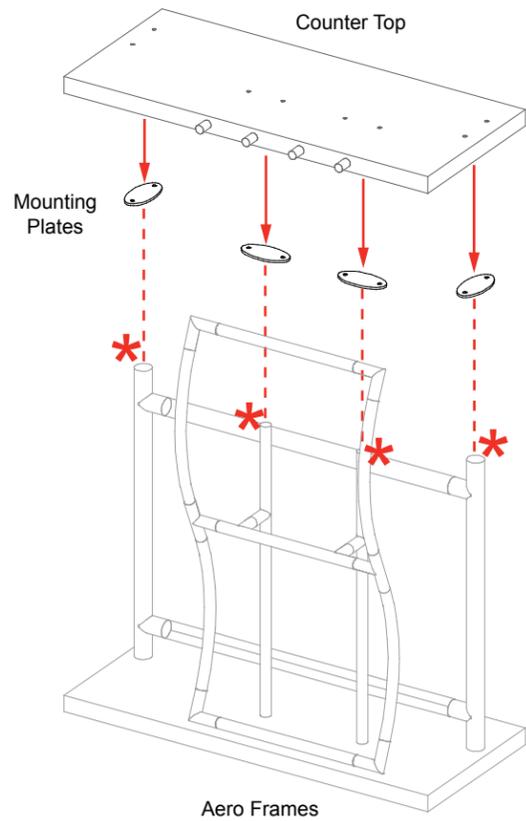
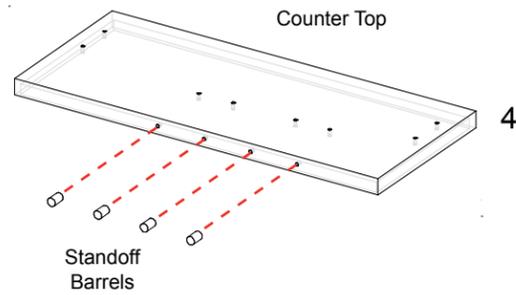


When assembled

Item	Qty.	Description
4	1	47" w x 20" d Counter Top
--	4	1.6" Standoff Barrel
--	4	3" x 6" Mounting Plate

Steps:

- 1) Attach Standoff Barrels to front of Counter Top [4].
- 2) Connect Aero frame assemblies to Counter Top, using mounting plates.
See [Counter Top Attachment](#) detail.
- 3) Attach Literature Pocket to standoff barrels, using screw caps.
See [Literature Pocket Attachment](#) detail.



When assembled